

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2151759-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2151759-5	1901094-3	-	2168400-6 (QUANTITY 2)
	2151759-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SMART APPLICATOR	2161326-1	-	8-2151759-4	-	-	-
	2151759-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-1
	2151759-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2151759-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP SIZE	TYPE	
WIRE 4.00 mm [.157]	F	
INSUL 8.50 mm [.335]	F	
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: YAZAKI TERMINAL YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: L TYPE CONNECTOR, MALE TERMINAL	
WIRE STRIP LENGTH 7.50-8.50 mm [.295-.335 IN]	INSULATION DIAMETER RANGE $\varnothing$ 3.80-4.90 mm [.150-.193 IN]
TERMINAL APPLICATION SPECIFICATION 72-WT08-076 Rev WA1743	
TERMINALS APPLIED	
TE TERMINAL 1949968-1	YAZAKI TERMINAL 7114-3251

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
4.00mm2	2.65 +/- 0.05 [1.04 +/- .002]	3.5
3.00mm2	2.30 +/- 0.05 [1.091 +/- .002]	7.8

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151759-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151759-5  
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151759-6
- 5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 242.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.15.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ITEM NO	DESCRIPTION	ITEM NO
-2	SCR, SKT HD CAP, RoHS, M3 X 8.0	269
-1	FENCE	267
-1	APPLICATOR SHIM PACK	260
-1	SPACER, PRECISION	259
-1	O-RING, .676 ID, .070 DIA. MAT.	252
-1	PUSH ROD, AIR FEED	250
-1	BUSHING, LCH5-12, MISUMI	249
-1	FEED CAM, AIR FEED	248
-1	DETENT PIN	247
-1	SPRING, COMPRESSION	246
-77	PART NO	ITEM NO

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

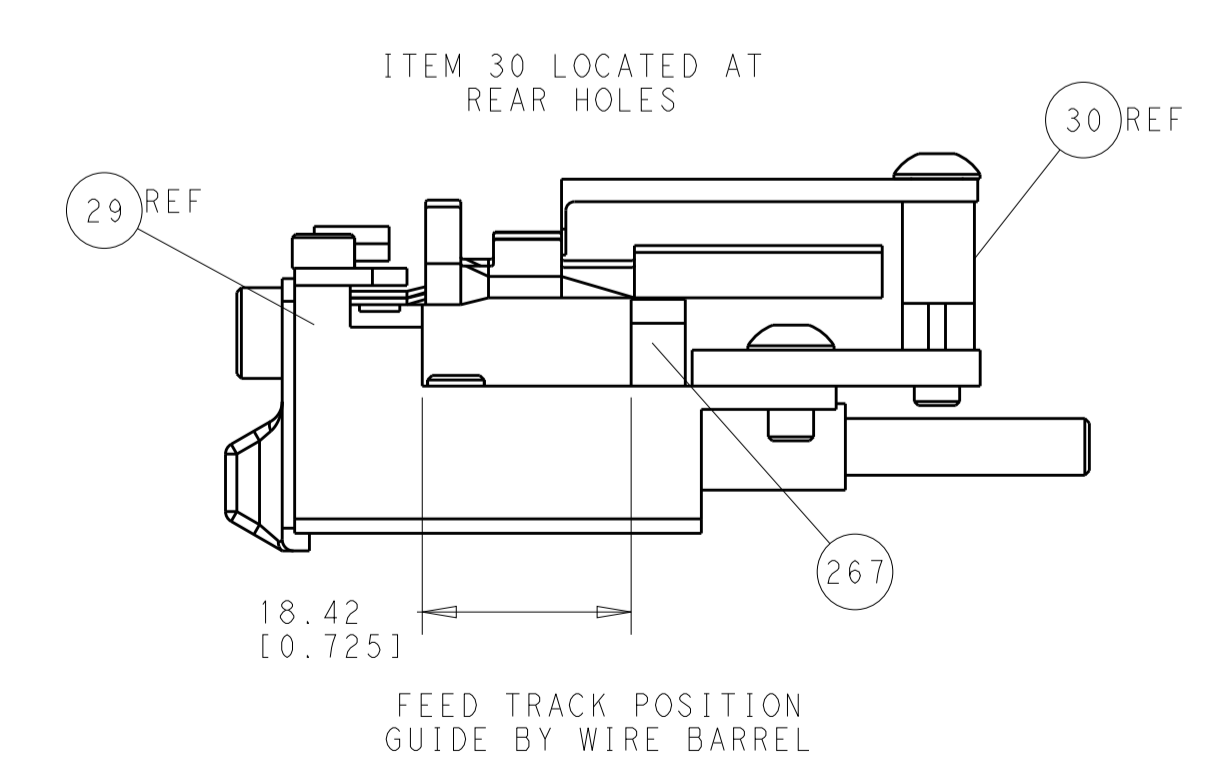
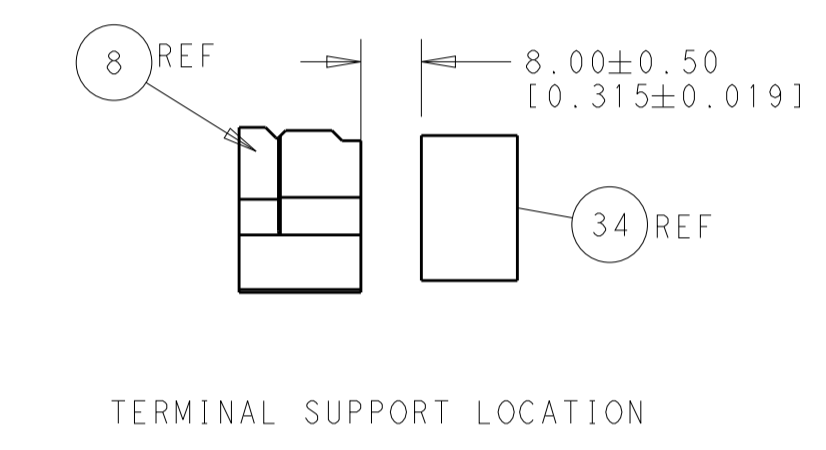
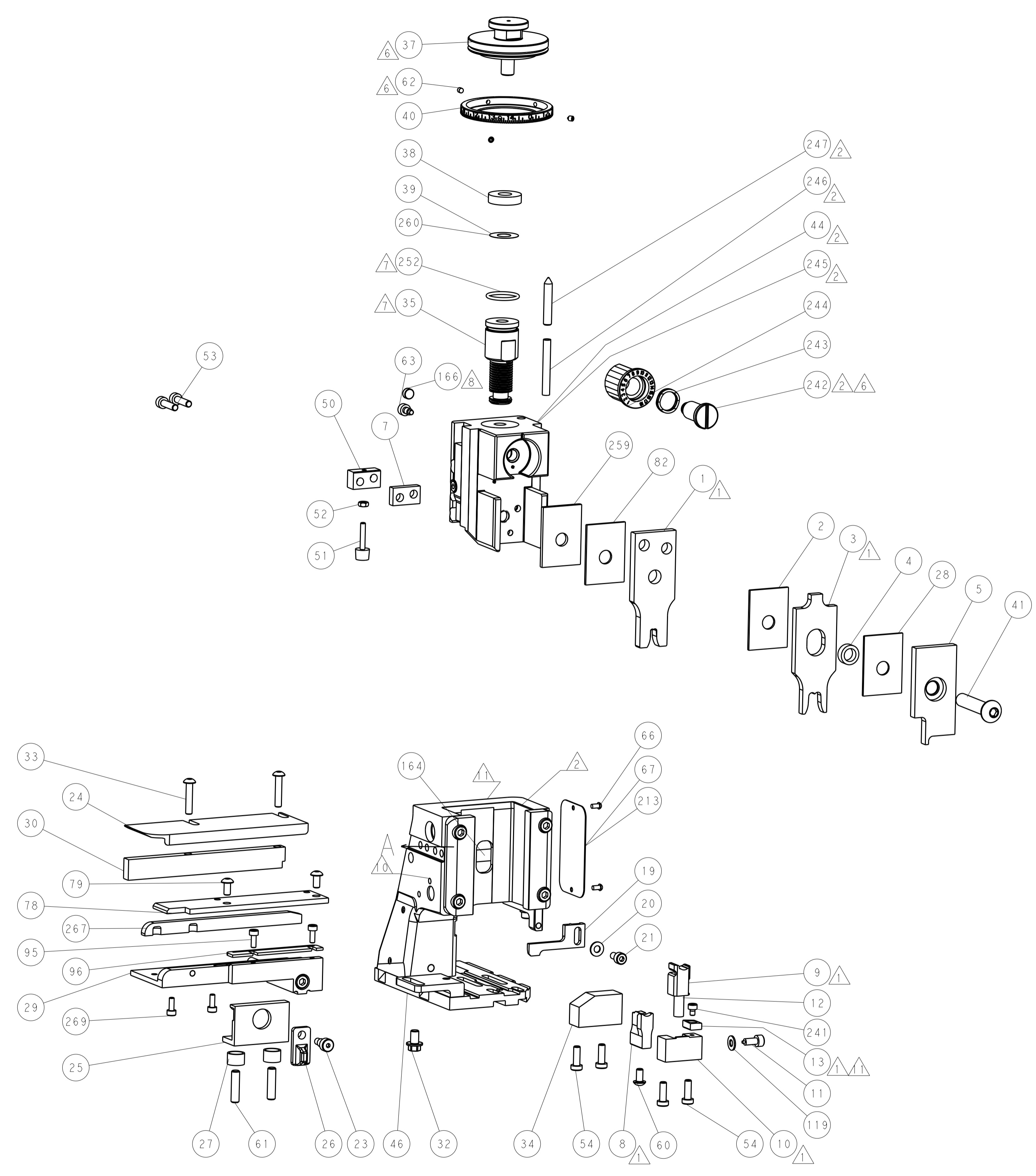
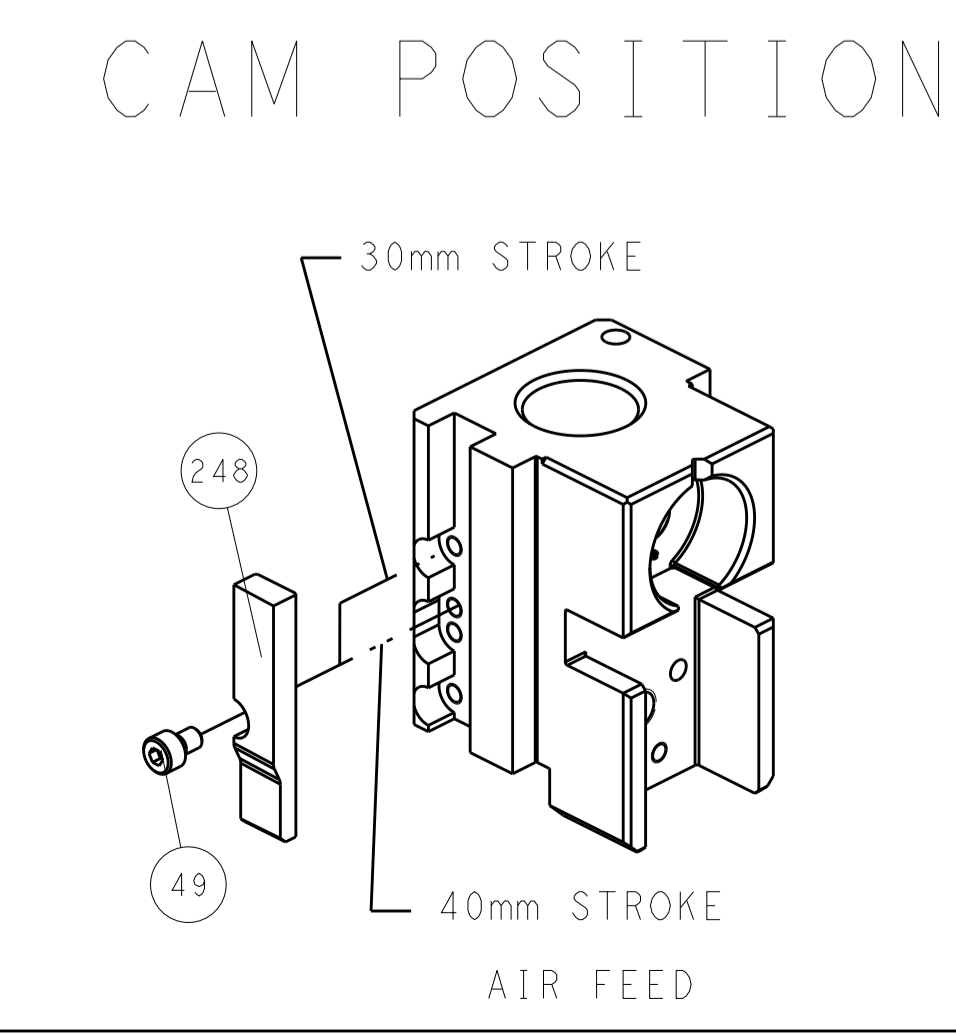
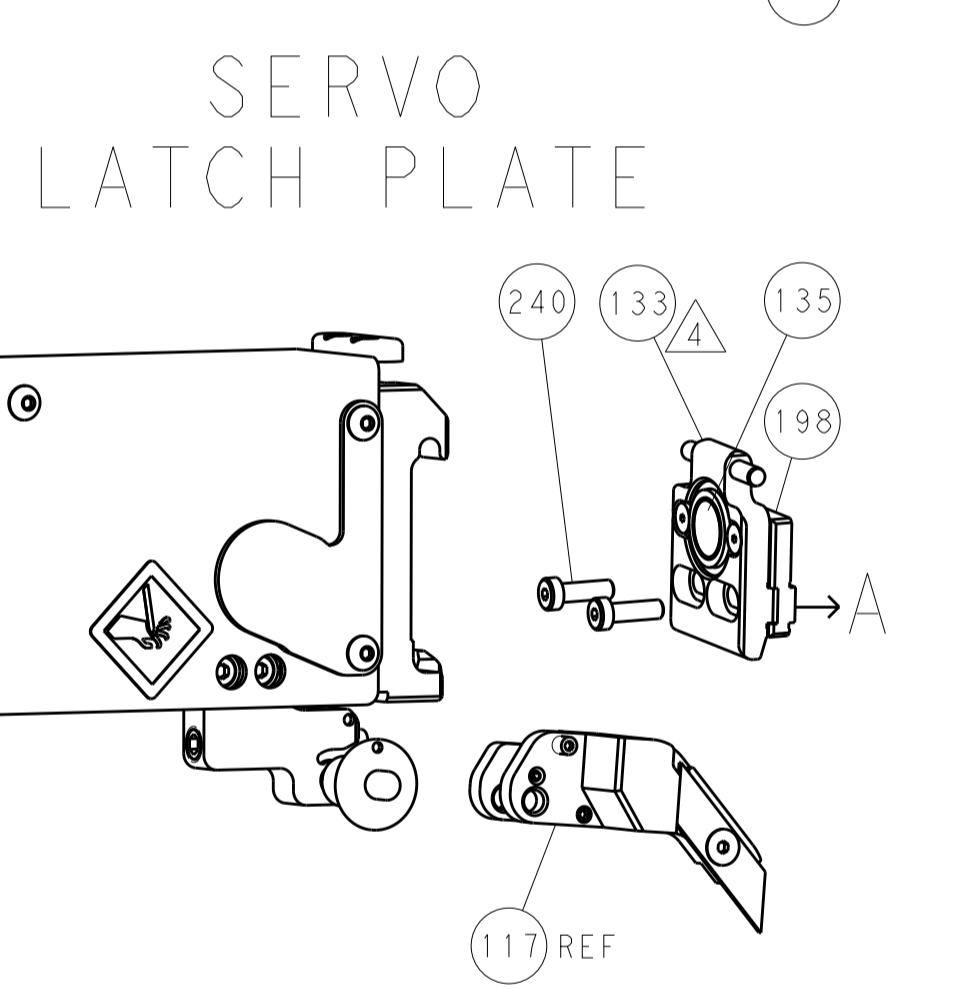
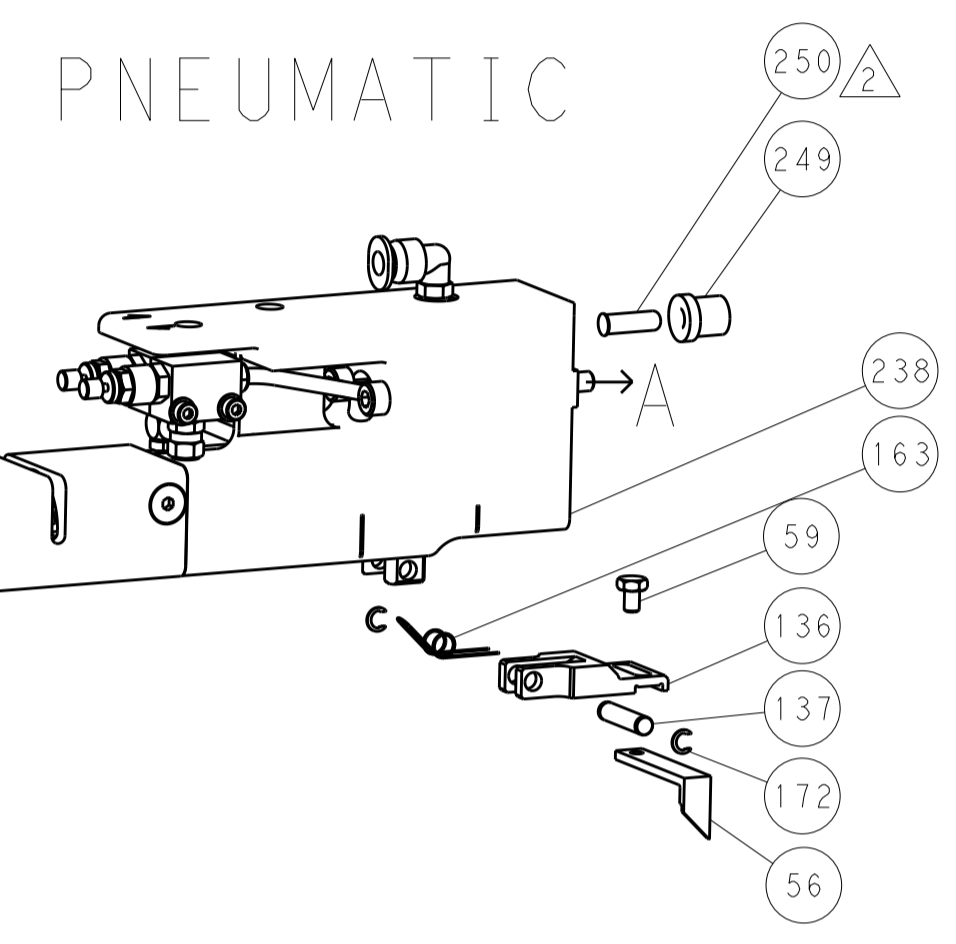
SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
			A	RELEASED	08FEB2013	RK TE

REV	DATE	BY	APPV	DESCRIPTION	ITEM NO		
-	-	1	-	2161314-1	RAM, STEPPED, AMP STYLE, SIDE FEED, NON-ADJUST	245	
-	-	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
-	-	2	2	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240	
-	-	-	-	2063440-1	AIR FEED MODULE	238	
-	-	1	1	2119740-2	TAG, IDENTIFICATION	213	
-	-	1	1	1901094-3	SPACER, FEEDER	198	
-	-	-	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
-	-	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	-	-	-	240638-1	SPRING, FEED FINGER	163	
-	-	-	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	-	-	-	2119799-1	HOLDER, FEED FINGER, AF	136	
-	-	REF	REF	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
-	-	1	1	1633743-1	SERVO FEED LATCH ASM	133	
-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	119	
-	-	REF	REF	2119944-1	FEED FINGER ASSEMBLY, SF	117	
-	-	1	1	1-690438-0	FRONT STRIP GUIDE	96	
-	-	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95	
-	-	1	1	1-455888-3	SPACER, CRIMPER	82	
-	-	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79	
-	-	1	1	1633470-2	EXTENSION PLATE	78	
-	-	1	1	2119956-1	DOCUMENTATION PACKAGE	71	
-	-	1	-	2119740-1	TAG, IDENTIFICATION	67	
-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS	66	
-	-	1	-	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
-	-	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62	
-	-	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61	
-	-	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60	
-	-	-	-	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	-	-	-	1338683-8	FEED PAWL	56	
-	-	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54	
-	-	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53	
-	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
-	-	1	1	811242-5	BUMPER, HOLD DOWN	51	
-	-	1	1	690753-2	SPACER, TONKER	50	
-	-	-	-	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	-	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46	
-	-	1	1	2161311-1	RAM, STEPPED, AMP STYLE, SIDE FEED	44	
-	-	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41	
-	-	1	-	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	-	1	-	2119957-1	APPLICATOR SHIM PACK	39	
-	-	1	1	2119644-2	RAM WASHER, PRECISION	38	
-	-	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37	
-	-	1	-	2119092-1	BOLT, ADJUSTMENT	35	
-	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34	
-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
-	-	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32	
-	-	1	1	1320908-8	SPACER, STRIP GUIDE	30	
-	-	1	1	2119959-3	ASSEMBLY, STRIP GUIDE	29	
-	-	1	1	1-455888-0	SPACER, CRIMPER	28	
-	-	2	2	22283-1	SPRING, COMPRESSION	27	
-	-	1	1	356835-1	LEVER, DRAG RELEASE	26	
-	-	1	1	240792-1	DRAG, TERMINAL	25	
-	-	1	1	1320928-6	STRIP GUIDE	24	
-	-	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23	
-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19	
-	-	1	1	2119806-1	INSERT, SHEAR	13	
-	-	1	1	3-22280-3	SPRING, COMPRESSION	12	
-	-	1	1	1-356885-3	STOP, SHEAR	11	
-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
-	-	1	1	318707-1	FLOATING SHEAR, FRONT	9	
1	1	1	1	1-1633930-1	ANVIL, COMBINATION	8	
-	-	1	1	240641-3	SPACER	7	
-	-	1	1	1-2119757-0	DEPRESSOR, SHEAR	5	
-	-	1	1	238011-3	BLOCK, CRIMPER SPACER	4	
1	1	1	1	6-2119582-3	CRIMPER, INSULATION F PREMIUM	3	
-	-	1	1	1-455888-2	SPACER, CRIMPER	2	
1	1	1	1	1-1633738-1	CRIMPER, WIRE	1	
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL:		FINISH:		WEIGHT:	
mm	0 PLC ±.1	1 PLC ±0.1	2 PLC ±0.02	3 PLC ±0.005	4 PLC ±0.0005	ANGLES ±.1			

LOC		DIST		REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD		
A	66	SEE SHEET 1					

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009



**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: BOB HIGMAN 13NOV2012		TE Connectivity	
mm	0 PLC ±0.1	1 PLC ±0.1	2 PLC ±0.02	3 PLC ±0.005	4 PLC ±0.0005	APVD: G. BAILEY 13NOV2012	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		NAME: Ocean Side Feed Applicator		RESTRICTED TO:	
Customer Accessible Production Drawing		SCALE: 1:1		SHEET 2 OF 4		REV A	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151759-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2151759-5	1901094-3	-	2168400-6 (QUANTITY 2)
	2-2151759-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE <sup>4</sup>	SMART APPLICATOR	2161326-1	-	8-2151759-4	-	-	-
	2-2151759-7	A	FINE CRIMP HEIGHT ADJUST	NONE	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
	7-2151759-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP WIRE	SIZE	TYPE
INSUL	4.00 mm [.157]	F
	8.50 mm [.335]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: YAZAKI TERMINAL YAZAKI CRIMP SPECIFICATION	
TERMINAL NAME: L TYPE CONNECTOR, MALE TERMINAL	
WIRE STRIP LENGTH 7.50-8.50 mm [1.295-.335 IN]	INSULATION DIAMETER RANGE 3.80-4.90 mm [1.150-.193 IN]
TERMINAL APPLICATION SPECIFICATION 72-WT08-076 Rev WA1743	
TERMINALS APPLIED <sup>10</sup>	
TE TERMINAL	YAZAKI TERMINAL
1949968-1	7114-3251

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
4.00mm2	2.65+/-0.05 [1.04+/-0.002]	3.5
3.00mm2	2.30+/-0.05 [1.091+/-0.002]	7.8

- <sup>1</sup> RECOMMENDED SPARE PARTS
- <sup>2</sup> GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- <sup>4</sup> APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151759-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151759-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- <sup>6</sup> APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 242.
- <sup>7</sup> GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- <sup>8</sup> MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- <sup>9</sup> CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- <sup>10</sup> TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- <sup>11</sup> TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	269	
-	1	1	1	1	1633782-2	FENCE	267	
-	1	1	1	1	1803078-2	SPACER, PRECISION	259	
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251	
-	-	-	-	-	2119640-1	PUSH ROD, AIR FEED	250	
-	-	-	-	-	2079988-1	BUSHING, LCH5-12, MISUMI	249	
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246	
-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

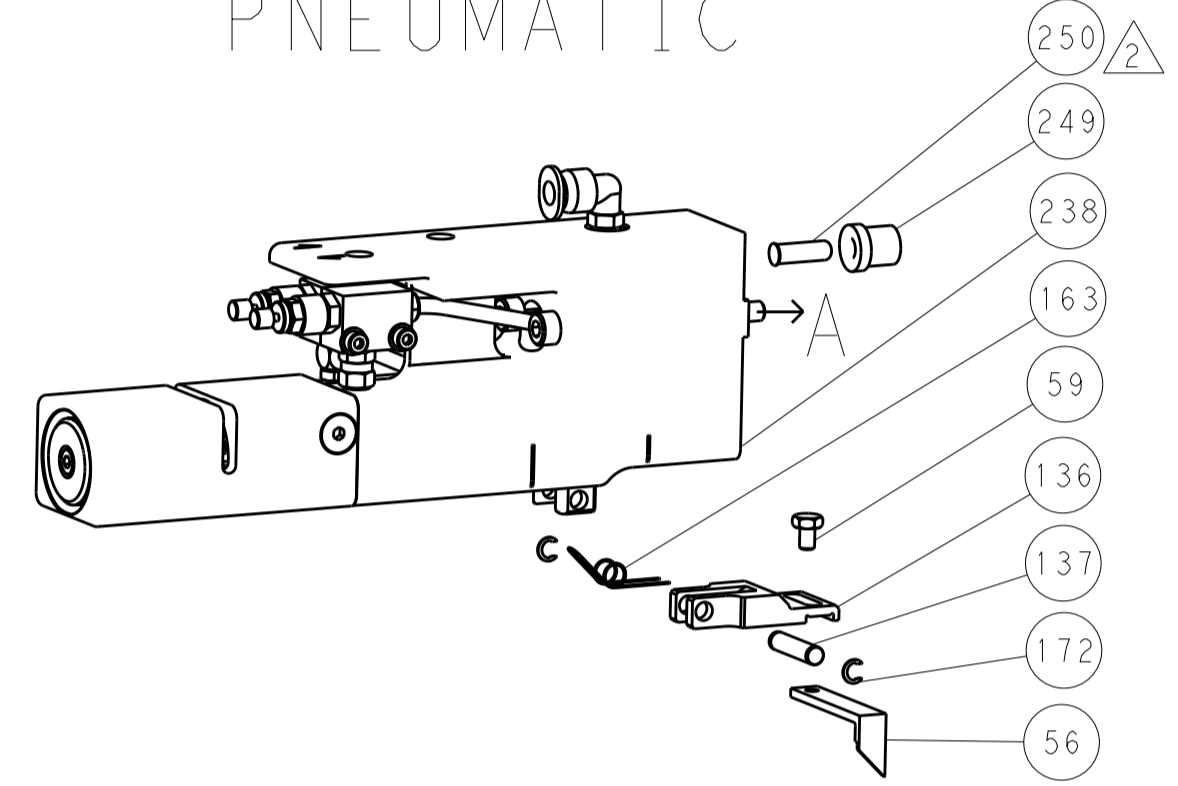
SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
			-	SEE SHEET 1	-	-

-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240	
-	-	-	1	-	2063440-1	AIR FEED MODULE	238	
-	-	-	1	-	2119740-2	TAG, IDENTIFICATION	213	
-	-	-	1	-	1901094-3	SPACER, FEEDER	198	
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163	
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152	
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151	
-	1	1	1	1	2119798-2	DETENT PIN	145	
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144	
-	2	2	2	2	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143	
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142	
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141	
-	1	1	1	1	2161312-1	RAM, STEPPED, ASIAN STYLE, SIDE FEED	140	
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136	
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133	
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119	
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117	
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96	
-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95	
-	1	1	1	1	1-455888-3	SPACER, CRIMPER	82	
-	2	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79	
-	1	1	1	1	1633470-2	EXTENSION PLATE	78	
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71	
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67	
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS	66	
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62	
-	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61	
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	-	-	1	1	1338683-8	FEED PAWL	56	
-	2	2	2	2	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54	
-	2	2	2	2	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	53	
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51	
-	1	1	1	1	690753-2	SPACER, TONKER	50	
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41	
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
-	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38	
-	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34	
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32	
-	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30	
-	1	1	1	1	2119959-3	ASSEMBLY, STRIP GUIDE	29	
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28	
-	2	2	2	2	22283-1	SPRING, COMPRESSION	27	
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
-	1	1	1	1	240792-1	DRAG, TERMINAL	25	
-	1	1	1	1	1320928-6	STRIP GUIDE	24	
-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23	
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20	
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
-	1	1	1	1	2119806-1	INSERT, SHEAR	13	
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
-	1	1	1	1	1-356885-3	STOP, SHEAR	11	
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9	
1	1	1	1	1	1-1633930-1	ANVIL, COMBINATION	8	
-	1	1	1	1	240641-3	SPACER	7	
-	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5	
-	1	1	1	1	238011-3	BLOCK, CRIMPER SPACER	4	
-	1	1	1	1	6-2119582-3	CRIMPER, INSULATION F PREMIUM	3	
-	1	1	1	1	1-455888-2	SPACER, CRIMPER	2	
-	1	1	1	1	1-1633738-1	CRIMPER, WIRE	1	
-	77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

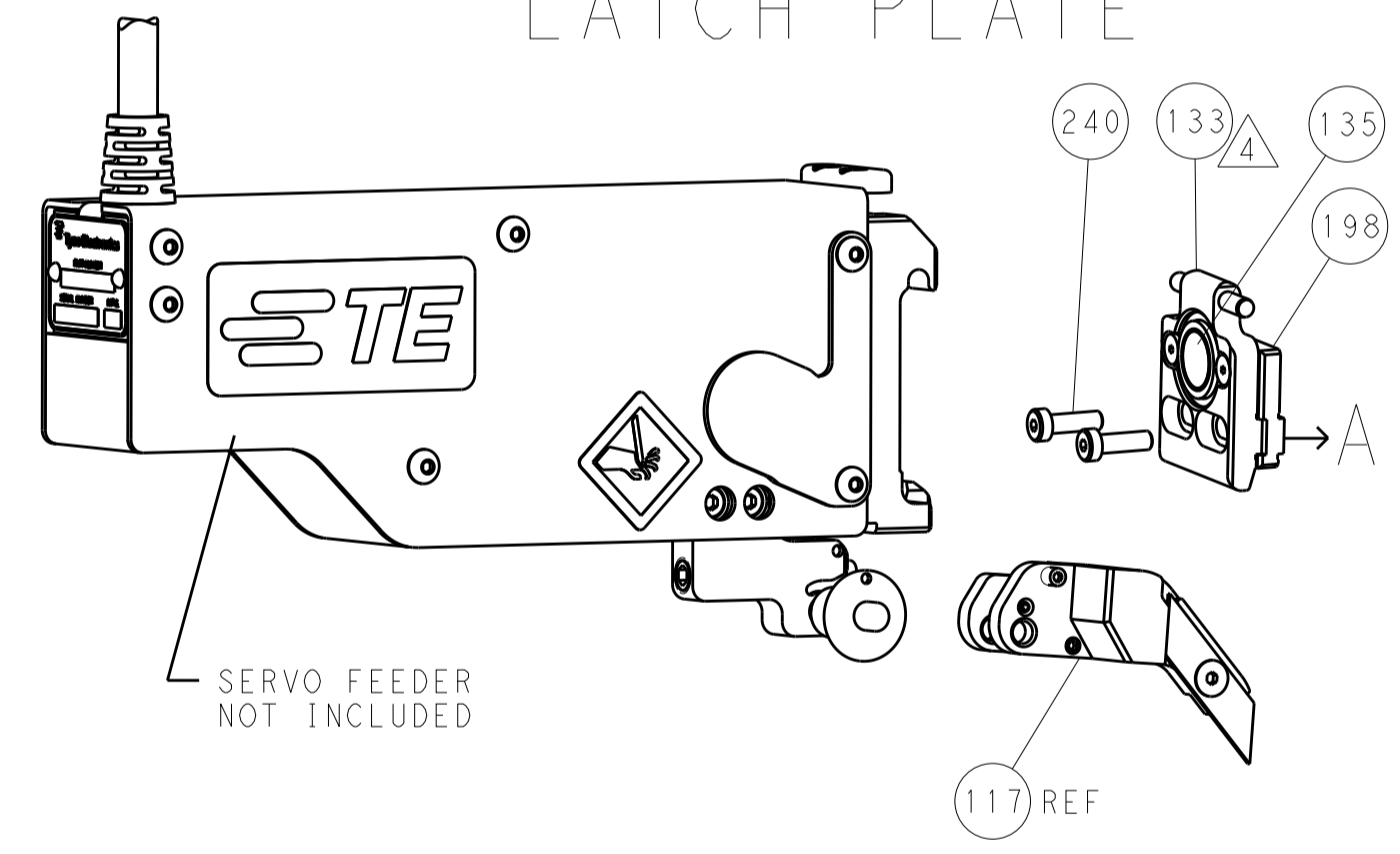
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN		CHECKED		APPROVED	
mm	0 PLC ±.1	1 PLC ±0.1	2 PLC ±0.2	3 PLC ±0.005	4 PLC ±0.0005	ANGLES ±.1	FINISH	BOB HIGMAN 13NOV2012	G. BAILEY 13NOV2012
MATERIAL								M. CLIFFORD 13NOV2012	
APPLICATOR DATA				NAME		TE Connectivity		Harrisburg, PA 17105-3608	
APPLICATOR SPEC				PRODUCT SPEC		Ocean Side Feed		Applicator	
WEIGHT				SCALE		SHEET 3 OF 4		REV A	
Customer Accessible Production Drawing				SCALE 1:1		SHEET 3 OF 4		REV A	

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DMN	APVD
		-	-	SEE SHEET 1	-	-	-

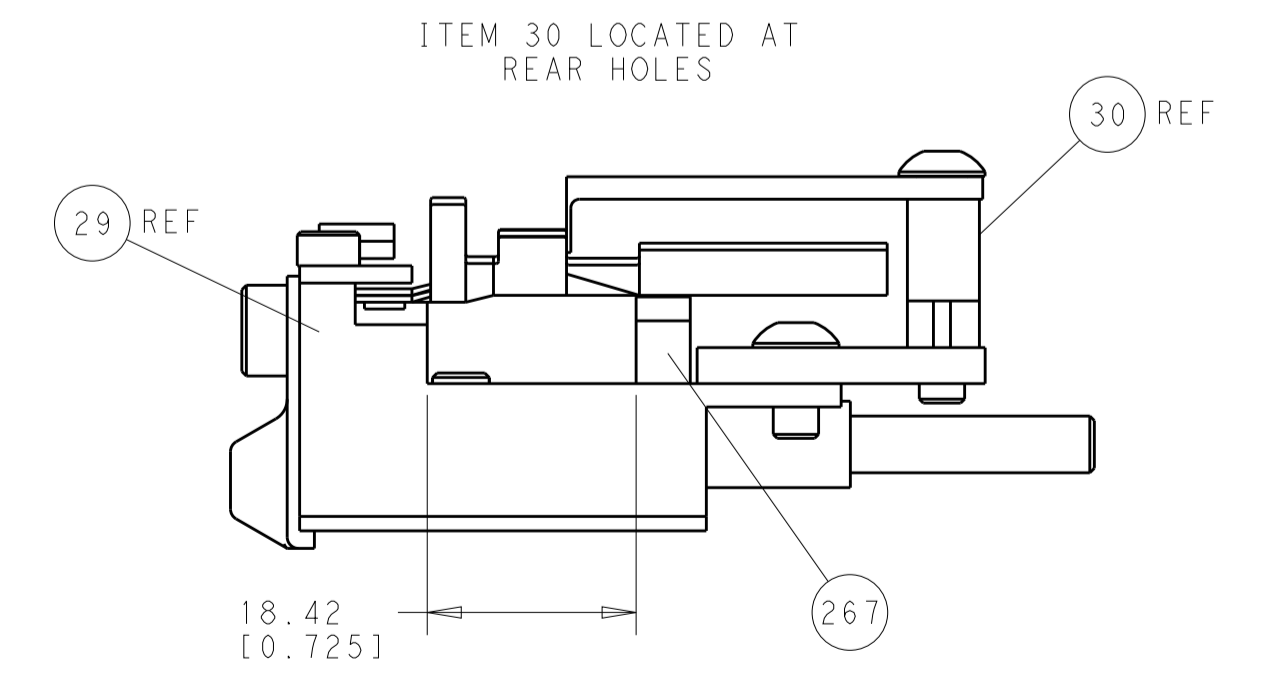
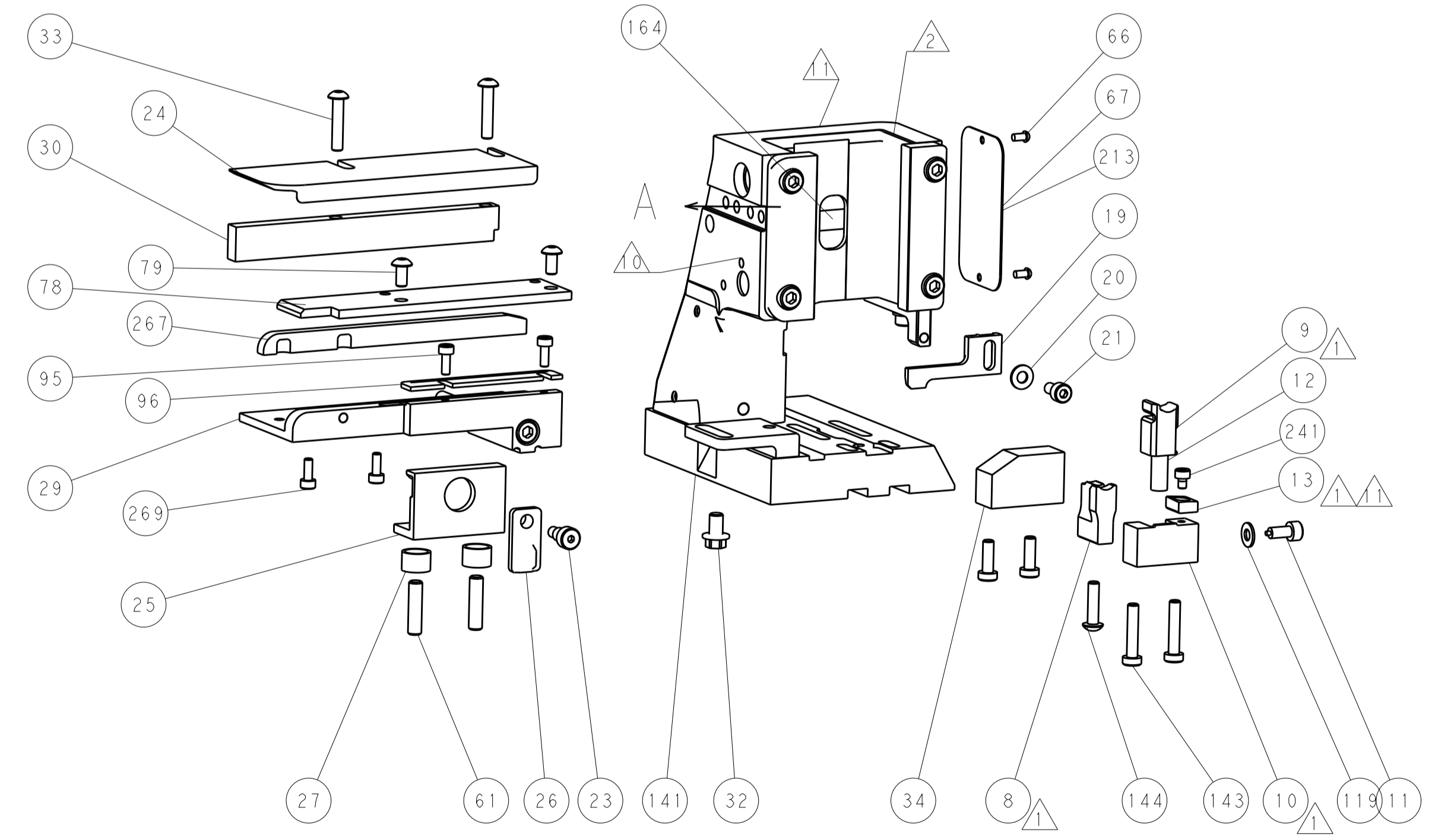
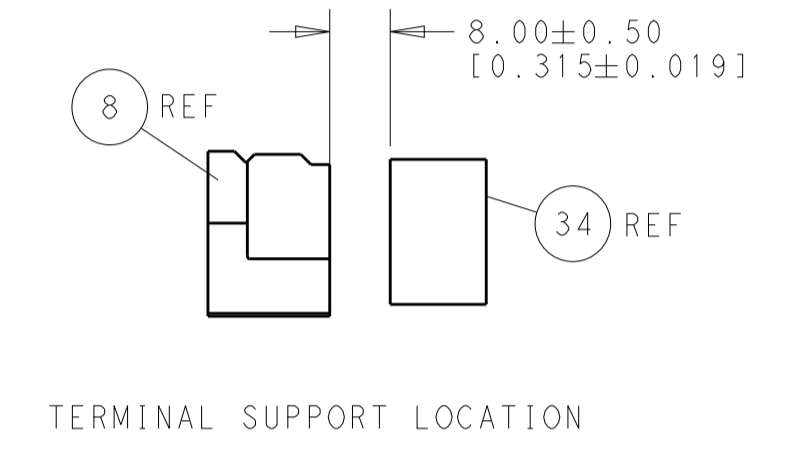
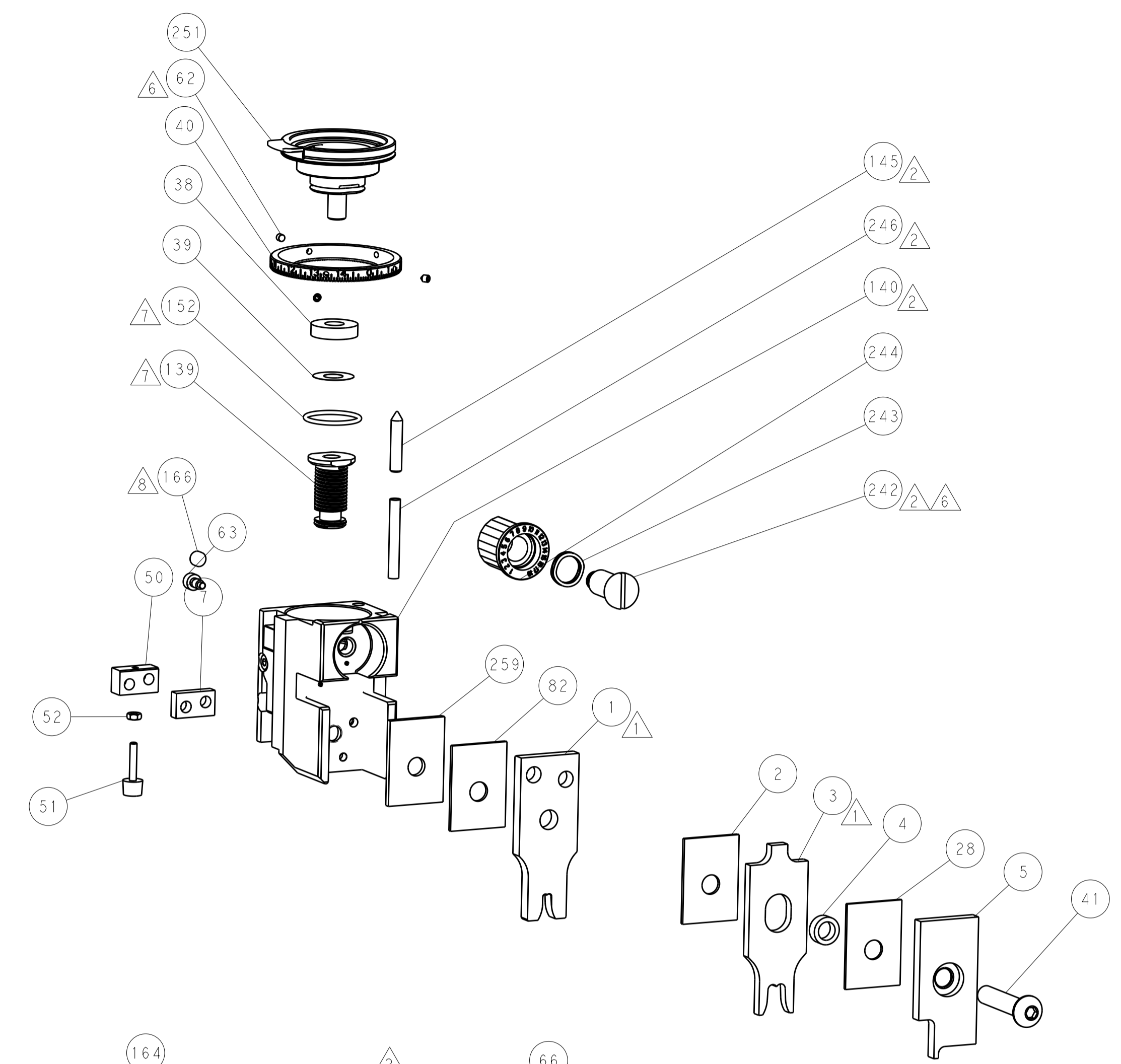
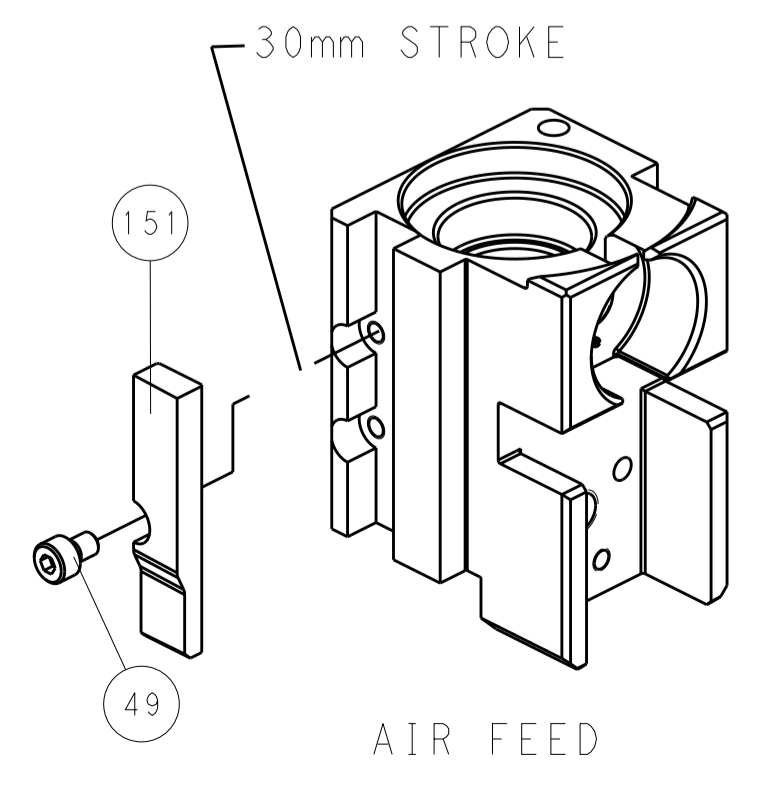
PNEUMATIC



SERVO LATCH PLATE



CAM POSITION



**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: BOB HIGMAN 13NOV2012		TE Connectivity	
mm	0 PLC ±0.1	1 PLC ±0.1	2 PLC ±0.02	3 PLC ±0.005	4 PLC ±0.0005	ANGLES ±	FINISH
MATERIAL:				APVD: G. BAILEY 13NOV2012		NAME: Ocean Side Feed Applicator	
Customer Accessible Production Drawing				SCALE: 1:1		SHEET 4 OF 4 REV A	