

# SEMiX452GAL126HDs



SEMiX<sup>®</sup>2s

## Trench IGBT Modules

SEMiX452GAL126HDs

Preliminary Data

### Features

- Homogeneous Si
- Trench = Trenchgate technology
- $V_{CE(sat)}$  with positive temperature coefficient
- High short circuit capability
- UL recognised file no. E63532

### Typical Applications

- AC inverter drives
- UPS
- Electronic Welding

### Remarks

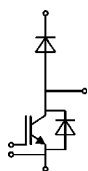
- Case temperatur limited to  $T_C=125^\circ\text{C}$  max.
- Not for new design

### Absolute Maximum Ratings

Symbol	Conditions	Values	Unit	
<b>IGBT</b>				
$V_{CES}$		1200	V	
$I_C$	$T_j = 150^\circ\text{C}$	$T_c = 25^\circ\text{C}$	455	A
		$T_c = 80^\circ\text{C}$	319	A
$I_{Cnom}$		300	A	
$I_{CRM}$	$I_{CRM} = 2 \times I_{Cnom}$	600	A	
$V_{GES}$		-20 ... 20	V	
$t_{psc}$	$V_{CC} = 600\text{ V}$	10	$\mu\text{s}$	
	$V_{GE} \leq 20\text{ V}$			
	$T_j = 125^\circ\text{C}$			
	$V_{CES} \leq 1200\text{ V}$			
$T_j$		-40 ... 150	$^\circ\text{C}$	
<b>Inverse diode</b>				
$I_F$	$T_j = 150^\circ\text{C}$	$T_c = 25^\circ\text{C}$	394	A
		$T_c = 80^\circ\text{C}$	272	A
$I_{Fnom}$		300	A	
$I_{FRM}$	$I_{FRM} = 2 \times I_{Fnom}$	600	A	
$I_{FSM}$	$t_p = 10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$	1900	A	
$T_j$		-40 ... 150	$^\circ\text{C}$	
<b>Freewheeling diode</b>				
$I_F$	$T_j = 150^\circ\text{C}$	$T_c = 25^\circ\text{C}$	394	A
		$T_c = 80^\circ\text{C}$	272	A
$I_{Fnom}$		300	A	
$I_{FRM}$	$I_{FRM} = 2 \times I_{Fnom}$	600	A	
$I_{FSM}$	$t_p = 10\text{ ms, sin } 180^\circ, T_j = 25^\circ\text{C}$	1900	A	
$T_j$		-40 ... 150	$^\circ\text{C}$	
<b>Module</b>				
$I_{t(RMS)}$		600	A	
$T_{stg}$		-40 ... 125	$^\circ\text{C}$	
$V_{isol}$	AC sinus 50Hz, $t = 1\text{ min}$	4000	V	

### Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
<b>IGBT</b>					
$V_{CE(sat)}$	$I_C = 300\text{ A}$ $V_{GE} = 15\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$	1.7	2.1	V
		$T_j = 125^\circ\text{C}$	2.00	2.45	V
$V_{CE0}$		$T_j = 25^\circ\text{C}$	1	1.2	V
		$T_j = 125^\circ\text{C}$	0.9	1.1	V
$r_{CE}$	$V_{GE} = 15\text{ V}$	$T_j = 25^\circ\text{C}$	2.3	3.0	$\text{m}\Omega$
		$T_j = 125^\circ\text{C}$	3.7	4.5	$\text{m}\Omega$
$V_{GE(th)}$	$V_{GE}=V_{CE}, I_C = 12\text{ mA}$	5	5.8	6.5	V
$I_{CES}$	$V_{GE} = 0\text{ V}$ $V_{CE} = 1200\text{ V}$	$T_j = 25^\circ\text{C}$	0.1	0.3	$\text{mA}$
		$T_j = 125^\circ\text{C}$			$\text{mA}$
$C_{ies}$	$V_{CE} = 25\text{ V}$		21.5		$\text{nF}$
$C_{oes}$	$V_{GE} = 0\text{ V}$		1.13		$\text{nF}$
$C_{res}$			0.98		$\text{nF}$
$Q_G$	$V_{GE} = -8\text{ V...} + 15\text{ V}$		2400		$\text{nC}$
$R_{Gint}$	$T_j = 25^\circ\text{C}$		2.50		$\Omega$



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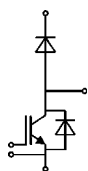
### Typical Applications

- AC inverter drives
- UPS
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### Remarks

- Case temperatur limited to  $T_C=125^\circ\text{C}$  max.
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Characteristics						
Symbol	Conditions	min.	typ.	max.	Unit	
$t_{d(on)}$	$V_{CC} = 600\text{ V}$		280		ns	
$t_r$	$I_C = 300\text{ A}$		65		ns	
$E_{on}$	$T_j = 125^\circ\text{C}$ $R_{G\ on} = 2\ \Omega$		35		mJ	
$t_{d(off)}$	$R_{G\ off} = 2\ \Omega$		630		ns	
$t_f$			130		ns	
$E_{off}$			45		mJ	
$R_{th(j-c)}$	per IGBT			0.083	K/W	
$R_{th(j-s)}$	per IGBT				K/W	
Inverse diode						
$V_F = V_{EC}$	$I_F = 300\text{ A}$ $V_{GE} = 0\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$	1.6	1.8	V	
		$T_j = 125^\circ\text{C}$	1.6	1.8	V	
$V_{F0}$		$T_j = 25^\circ\text{C}$	0.9	1	1.1	V
		$T_j = 125^\circ\text{C}$	0.7	0.8	0.9	V
$r_F$		$T_j = 25^\circ\text{C}$	1.7	2.0	2.3	m $\Omega$
		$T_j = 125^\circ\text{C}$	2.3	2.7	3.0	m $\Omega$
$I_{RRM}$	$I_F = 300\text{ A}$	$T_j = 125^\circ\text{C}$		375	A	
$Q_{rr}$	$di/dt_{off} = 6200\text{ A}/\mu\text{s}$ $V_{GE} = -15\text{ V}$	$T_j = 125^\circ\text{C}$		75	$\mu\text{C}$	
$E_{rr}$	$V_{CC} = 600\text{ V}$	$T_j = 125^\circ\text{C}$		33	mJ	
$R_{th(j-c)}$	per diode			0.15	K/W	
$R_{th(j-s)}$	per diode				K/W	
Freewheeling diode						
$V_F = V_{EC}$	$I_F = 300\text{ A}$ $V_{GE} = 0\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$	1.6	1.8	V	
		$T_j = 125^\circ\text{C}$	1.6	1.8	V	
$V_{F0}$		$T_j = 25^\circ\text{C}$	0.9	1	1.1	V
		$T_j = 125^\circ\text{C}$	0.7	0.8	0.9	V
$r_F$		$T_j = 25^\circ\text{C}$	1.7	2.0	2.3	m $\Omega$
		$T_j = 125^\circ\text{C}$	2.3	2.7	3.0	m $\Omega$
$I_{RRM}$	$I_F = 300\text{ A}$	$T_j = 125^\circ\text{C}$		375	A	
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$E_{rr}$	$V_{CC} = 600\text{ V}$	$T_j = 125^\circ\text{C}$		33	mJ	
$R_{th(j-c)}$	per diode			0.15	K/W	
$R_{th(j-s)}$	per diode				K/W	
Module						
$L_{CE}$			18		nH	
$R_{CC+EE}$	res., terminal-chip	$T_C = 25^\circ\text{C}$	0.7		m $\Omega$	
		$T_C = 125^\circ\text{C}$	1		m $\Omega$	
$R_{th(c-s)}$	per module		0.045		K/W	
$M_s$	to heat sink (M5)		3	5	Nm	
$M_t$		to terminals (M6)	2.5	5	Nm	
					Nm	
w				250	g	
Temperature sensor						
$R_{100}$	$T_C=100^\circ\text{C}$ ( $R_{25}=5\text{ k}\Omega$ )		0,493 $\pm 5\%$		k $\Omega$	
$B_{100/125}$	$R_{(T)}=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; $T[\text{K}]$ ;		3550 $\pm 2\%$		K	



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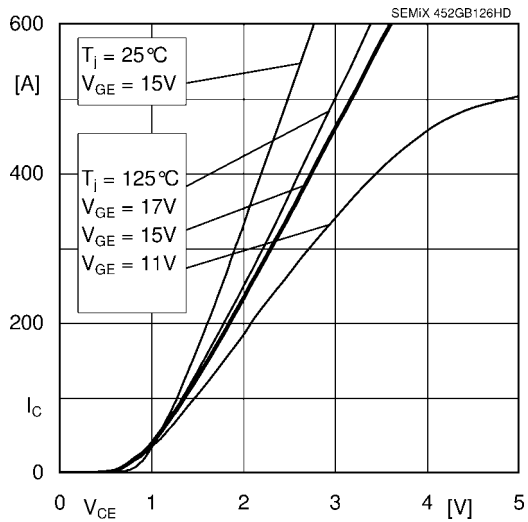


Fig. 1 Typ. output characteristic, inclusive  $R_{CC'+EE'}$

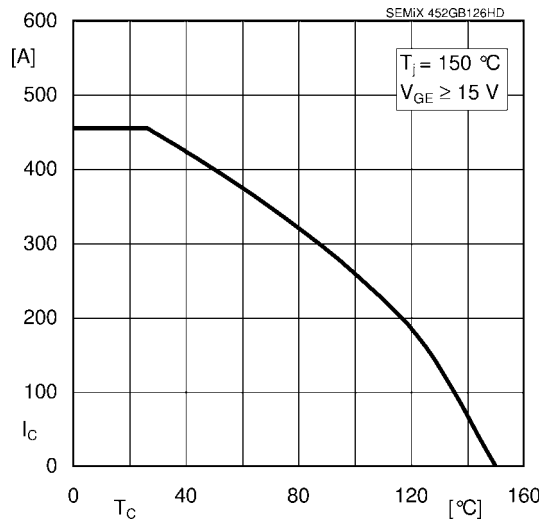


Fig. 2 Rated current vs. temperature  $I_C = f(T_C)$

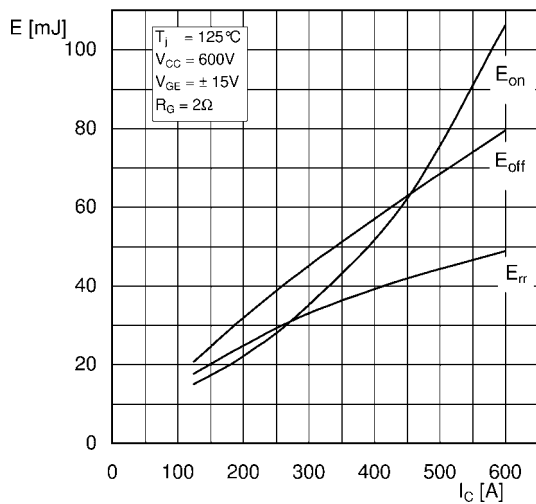


Fig. 3 Typ. turn-on /-off energy =  $f(I_C)$

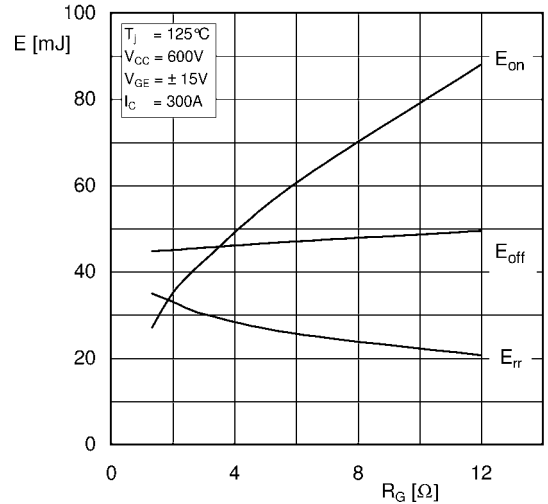


Fig. 4 Typ. turn-on /-off energy =  $f(R_G)$

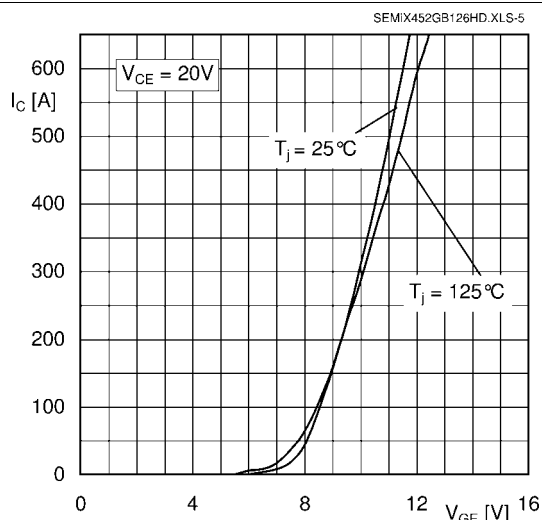


Fig. 5 Typ. transfer characteristic

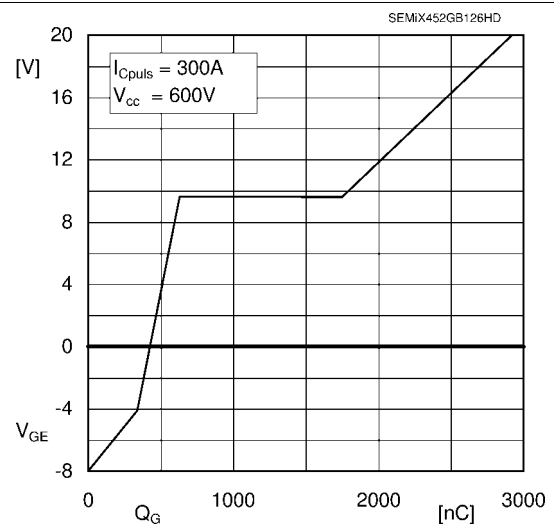


Fig. 6 Typ. gate charge characteristic

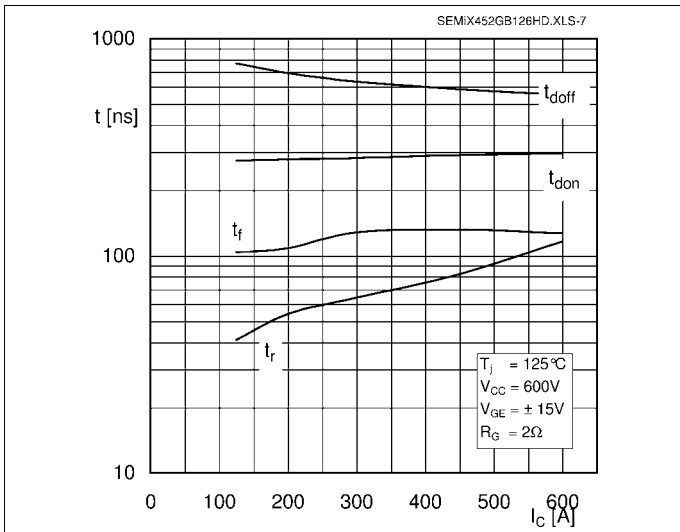


Fig. 7 Typ. switching times vs.  $I_C$

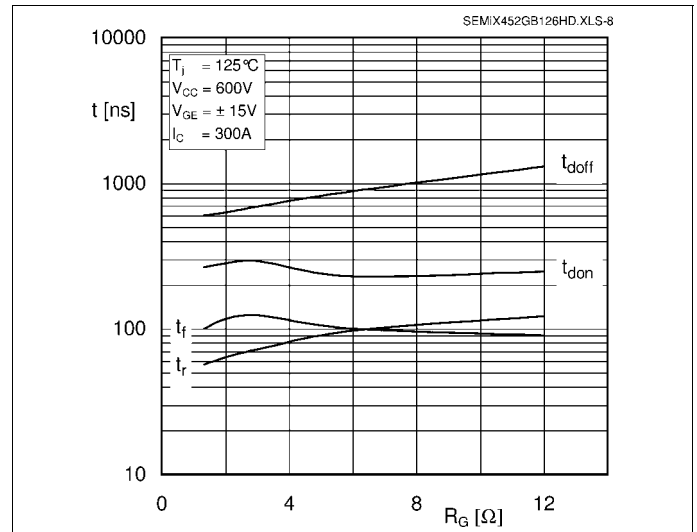


Fig. 8 Typ. switching times vs. gate resistor  $R_G$

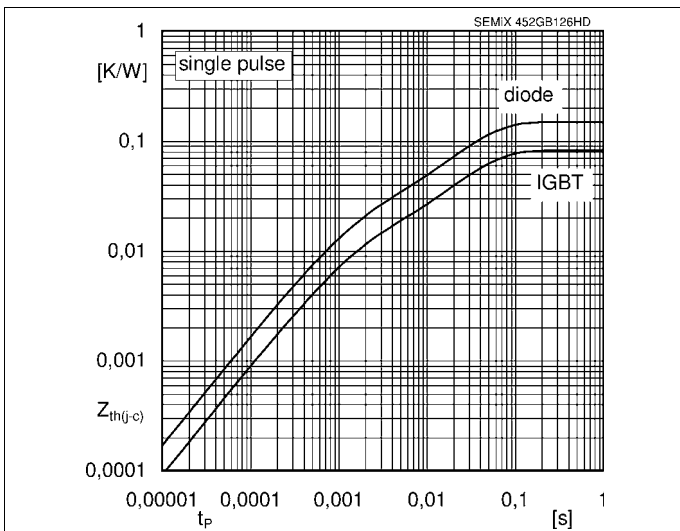


Fig. 9 Typ. transient thermal impedance

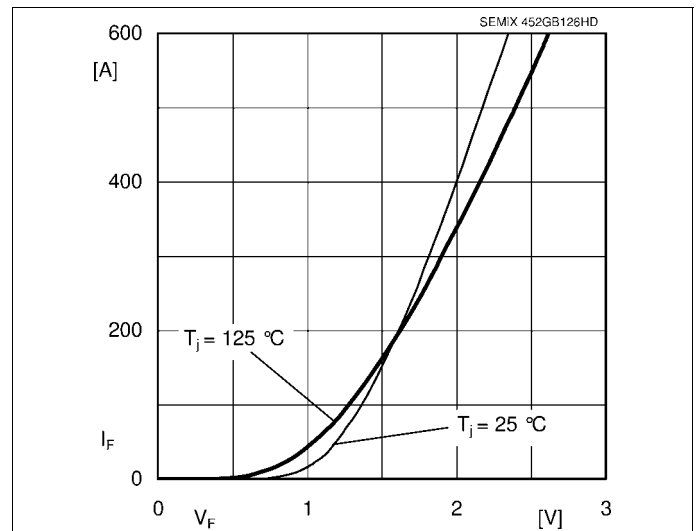


Fig. 10 Typ. CAL diode forward charact., incl.  $R_{CC+EE}$

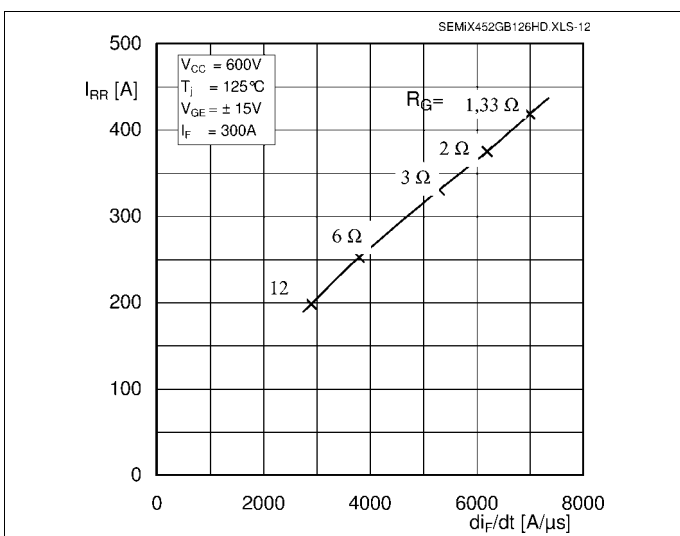


Fig. 11 Typ. CAL diode peak reverse recovery current

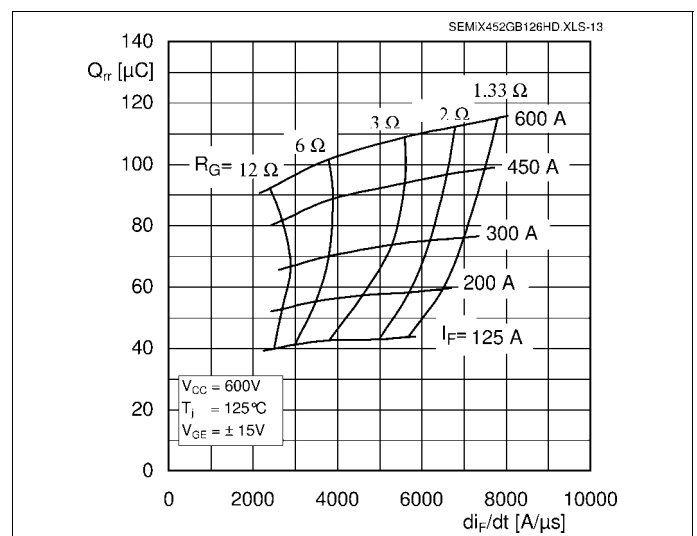
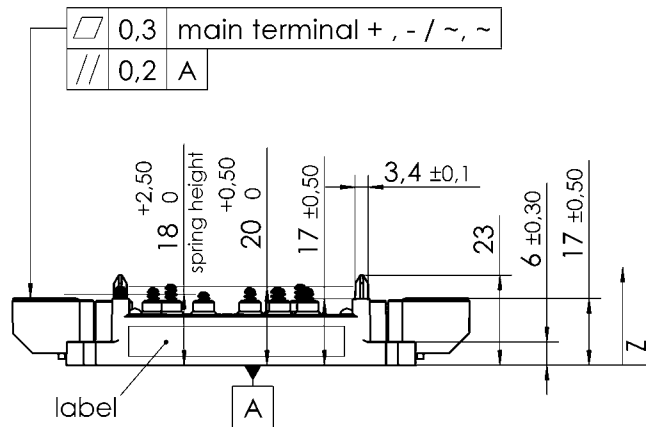
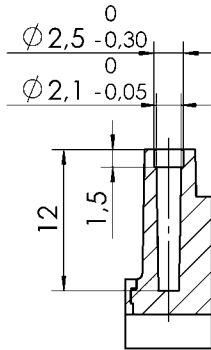


Fig. 12 Typ. CAL diode recovery charge

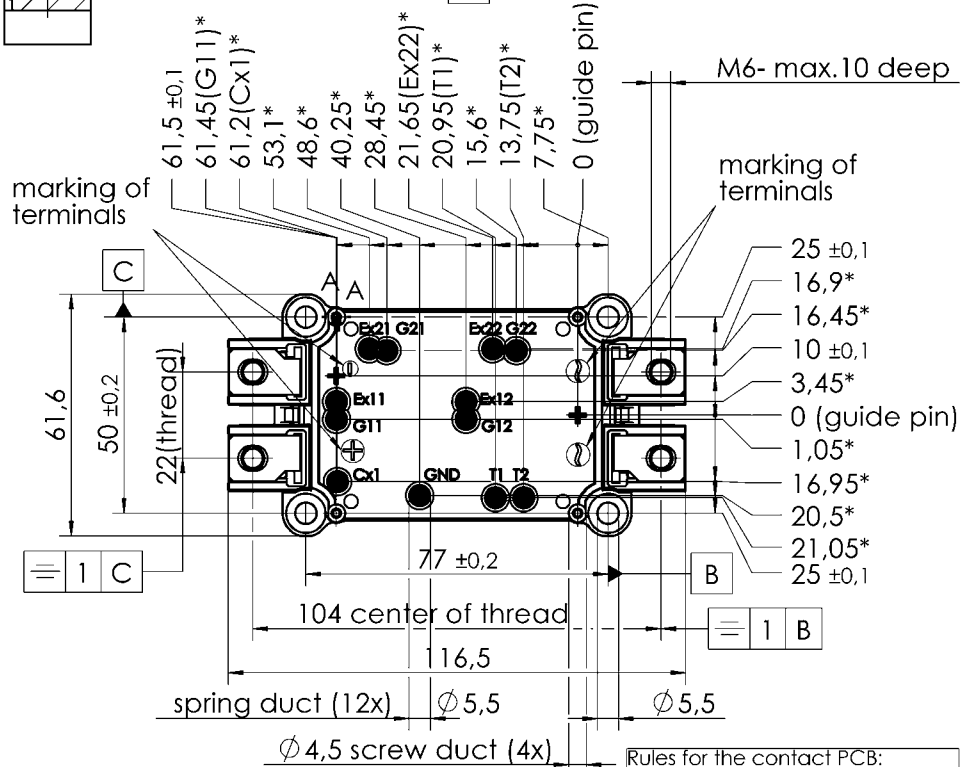
# SEMiX452GAL126HDs

case: SEMiX 2s

screw duct (4x):  
A-A (2 : 1)



All measures in Z-direction  
valid as mounted to heat sink

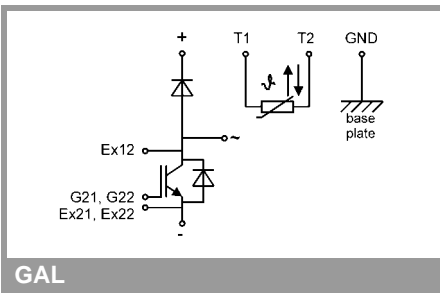


\* all measures with 

⊕	0,2	B	C
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Rules for the contact PCB:  
- holes guidepins =  $\varnothing 4 \pm 0,1$   
- spring landing pad =  $\varnothing 3,5 \pm 0,2$

SEMiX 2s



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, Chapter IX

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