## **PCA16XX** series

#### **FEATURES**

- 32 kHz oscillator, amplitude regulated with excellent frequency stability
- High immunity of the oscillator to leakage currents
- Time keeping adjustment electrically programmable and reprogrammable (via EEPROM)
- A quartz crystal is the only external component required
- Very low current consumption; typically 170 nA
- Detector for silver-oxide or lithium battery voltage levels
- · Indication for battery end-of-life

- Stop function for accurate timing
- · Power-on reset for fast testing
- Various test modes for testing the mechanical parts of the watch and the IC.

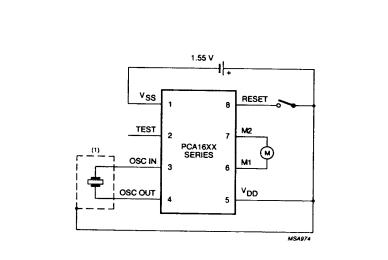
#### **GENERAL DESCRIPTION**

The PCA16XX series are CMOS integrated circuits specially suited for battery-operated, quartz-crystal-controlled wrist-watches, with bipolar stepping motors.

## ORDERING INFORMATION

EXTENDED TYPE	PACKAGE						
NUMBER	PINS	PIN POSITION	MATERIAL	CODE			
PCA16XXT	8	3 micro-flat-pack pla		SOT144A			
PCA16XXU	_	chip in tray	_	-			

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(1) Quartz crystal case should be connected to  $V_{DD}$ . Stray capacitance and leakage resistance from RESET, M1 or M2 to OSC IN should be less than 0.5 pF or larger than 20 M $\Omega$ .

Fig.1 Typical application circuit diagram.

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#### **PINNING**

SYMBOL	PIN	DESCRIPTION		
V <sub>ss</sub>	1	ground (0 V)		
TEST	2	test output		
OSC IN	3	oscillator input		
OSC OUT	4	oscillator output		
V <sub>DD</sub>	5	positive supply voltage		
M1	6	motor 1 output		
M2	7	motor 2 output		
RESET	8	reset input		

# FUNCTIONAL DESCRIPTION AND TESTING

#### Motor pulse

The motor pulse width  $(t_w)$  and the cycle times  $(t_T)$  are given in Table 2.

## Voltage level detector

The supply voltage is compared with the internal voltage reference  $V_{\text{LIT}}$  and  $V_{\text{EOL}}$  every minute. The first voltage level detection is carried out 30 ms after a RESET.

#### Lithium mode

If a lithium voltage is detected ( $V_{DD} \ge V_{LIT}$ ), the circuit will operate in the lithium mode. The motor pulse will be produced with a 75% duty factor.

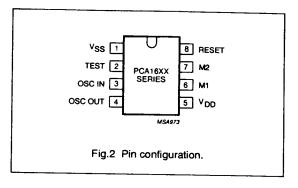
### Silver-oxide mode

If the voltage level detected is between  $\rm V_{\rm UT}$  and  $\rm V_{\rm EOL},$  the circuit will operate in silver-oxide mode.

### Battery end-of-life

(1)

If the battery end-of-life is detected ( $V_{DD} \le V_{EQL}$ ), the motor pulse will be produced without chopping. To indicate this condition, bursts of 4 pulses are produced every 4 s.



#### Power-on reset

For correct operation of the power-on reset the rise time of  $V_{DD}$  from 0 V to 2.1 V should be less than 0.1 ms. All resetable flip-flops are reset. Additionally the polarity of the first motor pulse is positive:  $V_{M1} - V_{M2} \ge 0$  V.

#### **Customer testing**

An output frequency of 32 Hz is provided at RESET (pin 8) to be used for exact frequency measurement. Every minute a jitter occurs as a result of time keeping adjustment, which occurs 90 to 150 ms after disconnecting the RESET from V<sub>pp</sub>.

Connecting the RESET to  $V_{DD}$  stops the motor pulses leaving them in a HIGH impedance 3-state condition and a 32 Hz signal without jitter is produced at the TEST pin. A debounce circuit protects accidental stoppages due to mechanical shock to the watch ( $t_{DEB} = 14.7$  to 123.2 ms).

Connecting RESET to  $V_{\rm SS}$  activates Tests 1 and 2 and disables the time keeping adjustment.

Test 1 ( $V_{DD} > V_{EQ}$ ): normal function takes place except the voltage detection cycle ( $t_V$ ) is 125 ms and the cycle time is 31.25 ms. At pin TEST a minute signal is available at 8192 times its normal frequency.

Test  $2^{(2)}$  (V<sub>OD</sub> < V<sub>EOL</sub>): the voltage detection cycle ( $t_V$ ) is 31.25 ms and the motor pulse period ( $t_{72}$ ) = 31.25 ms.

Test and reset mode are terminated by disconnecting the RESET pin.

<sup>(1)</sup> Only available for types with a 1 s motor pulse.

<sup>(2)</sup> Only applicable for types with the battery end-of-life detector.

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Test 3: when  $V_{DD}$  voltage level is greater than 5 V, motor pulses with a time period of  $t_{T3}$  = 31.25 ms and n x 122  $\mu$ s are produced to check the contents of the EEPROM. At pin TEST the motor pulse period signal (t<sub>r</sub>) is available at 1024 times its normal frequency. The circuit returns to normal operation when  $V_{DD} < 2.5 \text{ V}$  between two motor pulses.

#### Time keeping adjustment

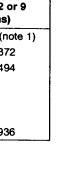
(1)

To compensate for the tolerance in the quartz crystal frequency, a number (n) of 8192 Hz pulses are inhibited every minute of operation. The number (n) is stored in a non-volatile memory, which is achieved by the following steps (see Fig.4):

- The quartz frequency deviation (Δf/f) and n are found (see Table 1).
- 2.  $V_{DD}$  is increased to 5.1 V allowing the contents of the EEPROM to be checked from the motor pulse period  $t_{T3}$ .
- 3.  $V_{DD}$  is decreased to 2.5 V during a motor pulse to initialize a storing sequence.
- 4. The first V<sub>DD</sub> pulse to 5.1 V erases the contents of EEPROM.
- 5. When the EEPROM is erased a logic 1 is at the TEST pin.
- 6.  $V_{DD}$  is increased to 5.1 V to read the data by pulsing  $V_{DD}$  n times to 4.5 V. After the n edge,  $V_{DD}$  is decreased
- 7. V<sub>DD</sub> is increased to 5.1 V to write the EEPROM and reset the circuit.
- $V_{\text{DD}}$  is decreased to the operating voltage level to terminate the storing sequence and to return to operating mode.
- 9.  $V_{\rm DO}$  is increased to 5.1 V to check writing from the motor pulse period  $t_{\rm T3}$ .
- 10. V<sub>DD</sub> is decreased to the operation voltage between two motor pulses to return to operating mode.

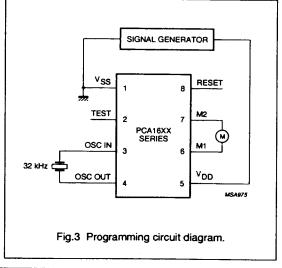
Table 1 Quartz crystal frequency deviation and n.

$\frac{\Delta f}{f} \times 10^{-6}$ (ppm)	n	t <sub>73</sub> step 2 or 9 (ms)
0	0	31.250 (note 1)
+2.03	1	31.372
+4.06	2	31.494
•		
•		
+127.89	63	38.936



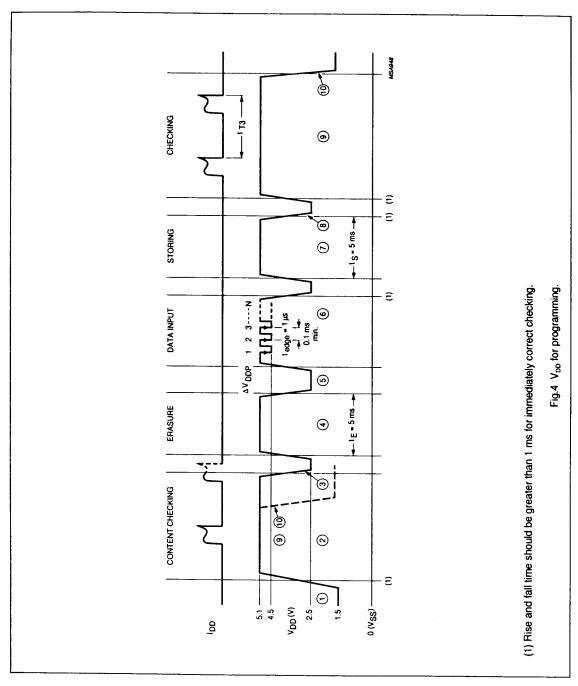
#### Note

1. 122 μs per step.



<sup>(1)</sup> Programming can be performed 100 times.

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#### **LIMITING VALUES**

In accordance with the Absolute Maximum Rating System (IEC134).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V <sub>DO</sub>	supply voltage	V <sub>SS</sub> = 0 V; note 1	-1.8	+6	tv
V <sub>I</sub>	all input voltages	note 2	V <sub>ss</sub>	V <sub>DD</sub>	t <del>v</del>
	output short-circuit duration			indefinite	1
T <sub>amb</sub>	operating ambient temperature		-10	+60	l∘c
T <sub>stg</sub>	storage temperature		-30	+100	°C
V <sub>es</sub>	electrostatic handling	note 3	-800	+800	tv

#### Notes

- 1. Connecting the battery with reversed polarity does not destroy the circuit, but in this condition a large current flows, which will rapidly discharge the battery.
- Inputs and outputs are protected against electrostatic discharges in normal handling. However, to be totally safe, it is advisable to take handling precautions appropriate to handling MOS devices (see 'Handling MOS Devices').
- 3. Equivalent to three discharges of a 100 pF capacitor at 800 V, through a resistor of 1.5 k $\Omega$  (with positive and negative polarity).

#### CHARACTERISTICS

 $V_{DD}$  = 1.55 V;  $V_{SS}$  = 0 V;  $f_{osc}$  = 32.768 kHz;  $T_{amb}$  = 25 °C; crystal:  $R_S$  = 20 k $\Omega$ ;  $C_1$  = 2 to 3 fF;  $C_L$  = 8 to 10 pF;  $C_0$  = 1 to 3 pF; unless otherwise specified.

Immunity against parasitic impedance = 20 M $\Omega$  from one pin to an adjacent pin.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supply			- ·	J		1 3
V <sub>DD</sub>	supply voltage	T <sub>amb</sub> = -10 to +60 °C	1.2	1.5	2.5	Tv
ΔV <sub>DD</sub>	supply voltage	transient; V <sub>DD</sub> = 1.2 to 2.5 V	-	-	0.25	V
$V_{DDP}$	supply voltage	programming	5.0	5.1	5.2	<del> </del>
$\Delta V_{DDP}$	supply voltage pulse	programming	0.55	0.6	0.65	V
I <sub>DD1</sub>	supply current	between motor pulses	-	170	260	nA
I <sub>DD2</sub>	supply current	between motor pulses; V <sub>DD</sub> = 2.1 V	-	190	300	nA
I <sub>DO3</sub>	supply current	stop mode; pin 8 connected to V <sub>DD</sub>	-	180	280	nA
I <sub>DD4</sub>	supply current	stop mode; pin 8 connected to V <sub>DD</sub> ; V <sub>DD</sub> = 2.1 V	-	220	360	nA
l <sub>DO5</sub>	supply current	$V_{DD} = 2.1 \text{ V};$ $T_{amb} = -10 \text{ to } +60 \text{ °C}$	-	-	600	nA
Motor outpu	ut		<u> </u>	1	<u> </u>	٠
V <sub>sat</sub>	saturation voltage Σ (P + N)	$R_L = 2 \text{ k}\Omega;$ $T_{amb} = -10 \text{ to } +60 \text{ °C}$	<u> </u>	150	200	mV
R <sub>sc</sub>	short-circuit resistance $\Sigma (P + N)$	I <sub>transistor</sub> < 1 mA	†	200	300	Ω

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
t <sub>T</sub>	cycle time		note 1			
t <sub>p</sub>	pulse width		note 2			
Oscillator			<del></del>			
V <sub>osc st</sub>	starting voltage		1.2	1-	-	Īν
g <sub>m</sub>	transconductance	$V_{i(p-p)} \le 50 \text{ mV}$	6	15	†	μA/V
t <sub>osc</sub>	start-up time		-	1		s
Δf/f	frequency stability	$\Delta V_{DD} = 100 \text{ mV}$	<del>-</del>	0.05 x 10-6	0.3 x 10 <sup>-6</sup>	†
Ci	input capacitance		8	10	12	pF
C <sub>o</sub>	output capacitance		12	15	18	ρF
Voltage lev	el detector		<del>-                                    </del>		L	1
V <sub>ut</sub>	threshold voltage	lithium mode	1.65	1.80	1.95	Īv
V <sub>EOL</sub>	threshold voltage	battery end-of-life	1.27	1.38	1.46	V -
$\Delta V_{VLD}$	hysteresis of threshold		T-	10	_	mV
$\frac{\Delta V_{VLD}}{^{\circ}C}$	temperature coefficient		_	-1	-	mV/K
t <sub>v</sub>	voltage detection cycle			60		s
Reset input					L	
f <sub>o</sub>	output frequency		Τ-	32	-	Hz
$\Delta V_{o}$	output voltage swing	$R = 1 M\Omega$ ; $C = 10 pF$	1.4	<b>†</b>	_	v
t <sub>edge</sub>	edge time	$R = 1 M\Omega$ ; $C = 10 pF$	1-	1	_	μs
l <sub>im</sub>	peak input current	note 3	1-	320	_	nA
l <sub>i(av)</sub>	average input current		-	10		nA
Test mode			<del></del>		L	
	cycle time:			T	Γ	·
t <sub>T1</sub>	test 1		_	31.25		ms
t <sub>T2</sub>	test 2		_	31.25	_	ms
t <sub>T3</sub>	test 3		see Table 1			
t <sub>DEB</sub>	debounce time	RESET = Vpp	14.7	-	123.2	ms
Battery end	l-of-life			1	1	L
t <sub>EOL</sub>	end-of-life sequence		T-	4	[_	s
t <sub>E1</sub>	motor pulse width	see Table 2	1-	t <sub>p</sub>	_	ms
t <sub>E2</sub>	time between pulses			31.25		ms

## Notes

- 1. Cycle time can be changed to one of the following values: 1, 5, 10, 12 or 20 s (see Table 2).
- 2. Pulse width can be varied from 2 ms to 15.7 ms in steps of 1 ms (see Table 2).
- 3. Duty factor is 1:32 and RESET =  $V_{DD}$  or  $V_{SS}$ .

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Table 2 Available types and timing information (see Fig.5).

						SPECIFICATIONS			
TYPE DELIVERY NUMBER FORMAT		PERIOD t <sub>T</sub> (s)	PULSE WIDTH t <sub>p</sub> (ms)	DRIVE (%)	EEPROM	BATTERY EOL DETECTION	REMARKS		
1602	Т	1	7.8	75	yes	no			
1603	U/7	20	7.8	100	yes	no			
1604	U; T	5	7.8	75	yes	no			
1605	U/7	5	4.8	75	yes	no			
1606	U/10	10	6.8	100	yes	no			
1607	U	5	5.8	100 75	yes	no	1.5 V and 2.1 V Lithium		
1608	U	5	7.8	100 75	yes	no	1.5 V and 2.1 V Lithium		
1611	U	1	6.8	75	yes	no	Z. V Zitildili		
1624	U	12	3.9	75 56	yes	no	1.5 V and 2.1 V Lithium		
1625	U/7	5	5.8	75	yes	no	Z. T V Cianam		
1626	U	20	5.8	100	yes	no			
1627	U/7	20	5.8	100 75	yes	no	1.5 V and 2.1 V Lithium		
1628	U	20	5.8	75	yes	no	Z.I V LITIUIII		
1629	U/7	5	6.8	75	yes	no			

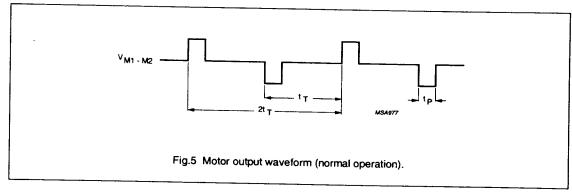
## Where:

U = Chip in trays.

U/7 = Chip with bumps on tape.

U/10 = Chip on foil.

T = SOT144.



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# CHIP DIMENSIONS AND BONDING PAD LOCATIONS

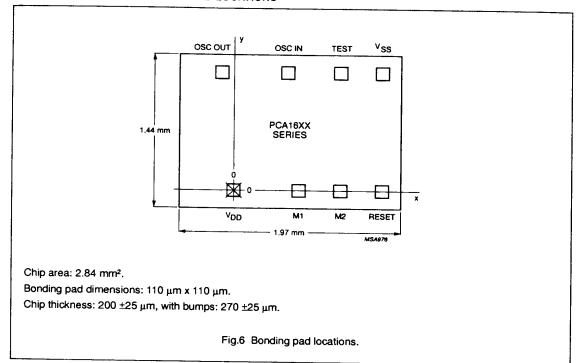


Table 3 Bonding pad locations (dimensions in  $\mu m$ ). All x/y coordinates are referenced to the center of pad (V<sub>DD</sub>), see Fig.6.

	1 ( 00//	3		
PAD	x	Y		
V <sub>ss</sub>	1290	1100		
TEST	940	1100		
OSC IN	481	1100		
OSC OUT	-102	1100		
V <sub>DD</sub>	0	0		
M1	578	0		
M2	930	0		
RESET	1290	0		
chip corner (max. value)	-495	-170		