International
IOR Rectifier

PD-9.953B

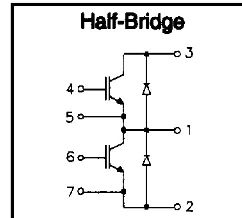
IRGTI050U06

"HALF-BRIDGE" IGBT INT-A-PAK

Ultra-fast™ Speed IGBT

- Rugged Design
- Simple gate-drive
- Ultra-fast operation up to 25KHz hard switching, or 100KHz resonant
- Switching-Loss Rating includes all "tail" losses

Half-Bridge



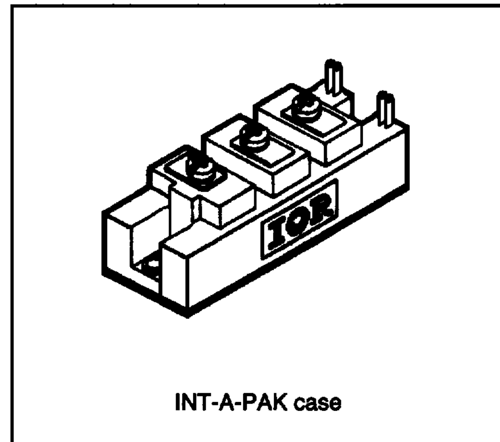
V_{CE} = 600V

I_C = 50A

V_{CE}(ON) < 3.1V

Description

IR's advanced IGBT technology is the key to this line of INT-A-pak Power Modules. The efficient geometry and unique processing of the IGBT allow higher current densities than comparable bipolar power module transistors, while at the same time requiring the simpler gate-drive of the familiar power MOSFET. This superior technology has now been coupled to state of the art assembly techniques to produce a higher current module that is highly suited to power applications such as motor drives, uninterruptible power supplies, welding, induction heating and ultrasonics.



INT-A-PAK case

Absolute Maximum Ratings

Parameter	Description	Value	Units
V_{CES}	Continuous collector to emitter voltage	600	V
I_C @ T_C = 25°C	Continuous collector current	50	A
I_C @ T_C = 85°C	Continuous collector current	35	
I_C @ T_C = 100°C	Continuous collector current	30	
I_{LM}	Peak switching current	100	
I_{FM}	Peak diode forward current (1)	125	
V_{GE}	Gate to emitter voltage	± 20	V
V_{ISOL}	RMS isolation voltage, any terminal to case, t= 1 min	2500	
P_D @ T_C = 25°C	Power dissipation	179	W
T_J	Operating junction temperature range	-40 to 150	°C
T_{STG}	Storage temperature range	-40 to 125	

(1) Duration limited by max junction temperature.

Electrical Characteristics - T_J = 25°C, unless otherwise stated

Parameter	Description	Min	Typ	Max	Units	Test Conditions
BV_{CES}	Collector-to-emitter breakdown voltage	600	—	—	V	V_{GE} = 0V, I_C = 500μA
$V_{CE}(ON)$	Collector-to-emitter voltage	—	—	3.1	V	V_{GE} = 15V, I_C = 50A
		—	3.3	—	V	V_{GE}=15V, I_C=50A, T_J=150°C
V_{FM}	Diode forward voltage - maximum	—	—	2.9	V	I_F = 50A, V_{GE} = 0V
		—	2.8	—	V	I_F=50A, V_{GE}=0V, T_J=150°C
V_{GEth}	Gate threshold voltage	3.0	—	5.5	V	I_C = 250μA
ΔV_{GEth}	Threshold voltage temperature coeff.	—	-11	—	mV/°C	V_{CE} = V_{GE}, I_C = 250μA
g_{fe}	Forward transconductance	17.3	—	29.6	S(℧)	V_{CE} = 25V, I_C = 50A
I_{CES}	Collector-to-emitter leakage current	—	—	500	μA	V_{GE} = 0V, V_{CE} = 600V
		—	—	5	mA	V_{GE}=0V, V_{CE}=600V, T_J=150°C
I_{GES}	Gate-to-emitter leakage current	—	—	±500	nA	V_{GE} = ±20V

Dynamic Characteristics - T_J = 150°C

Parameter	Description	Min	Typ	Max	Units	Test Conditions
E_{on}	Turn-on switching energy	—	0.05	—	mJ/A	R_{G1} = 82Ω, R_{G2} = 0Ω
E_{off} (1)	Turn-off switching energy	—	0.05	—	mJ/A	I_C = 50A, L_S = 100nH
E_{ts} (1)	Total switching energy	—	—	0.12	mJ/A	V_{CC} = 360V, V_{GE} = ±15V
$t_{d(on)}$	Turn-on delay time	—	70	—	ns	R_{G1} = 82Ω, R_{G2} = 0Ω
t_r	Rise time	—	90	—	ns	I_C = 50A
$t_{d(off)}$	Turn-off delay time	—	180	—	ns	V_{CC} = 360V, V_{GE} = ±15V
t_f	Fall time	—	250	—	ns	L_S = 100nH
I_{rr}	Diode peak recovery current	—	27	—	A	R_{G1} = 82Ω, R_{G2} = 0Ω
t_{rr}	Diode recovery time	—	110	—	ns	I_C = 50A
Q_{rr}	Diode recovery charge	—	1.6	—	μC	V_{CC} = 360V, V_{GE} = ±15V
Q_{ge}	Gate-to-emitter charge (turn-on)	77	—	140	nC	V_{CC} = 360V
Q_{gc}	Gate-to-collector charge (turn-on)	35	—	70	nC	I_C = 50A
Q_g	Total gate charge (turn-on)	13	—	21	nC	V_{GE} = 15V
C_{ies}	Input capacitance	—	2900	—	pF	V_{GE} = 0V
C_{oes}	Output capacitance	—	330	—	pF	V_{CC} = 30V
C_{res}	Reverse transfer capacitance	—	40	—	pF	f = 1MHz

(1) Includes tail losses

Thermal and Mechanical Characteristics

Parameter	Description	Typ	Max	Units
R_{thJC} (IGBT)	Thermal resistance, junction to case, each IGBT	—	0.7	°C/W
R_{thJC} (Diode)	Thermal resistance, junction to case, each diode	—	1.3	°C/W
R_{thCS} (Module)	Thermal resistance, case to sink	0.1	—	°C/W
Wt	Weight of module	140	—	g

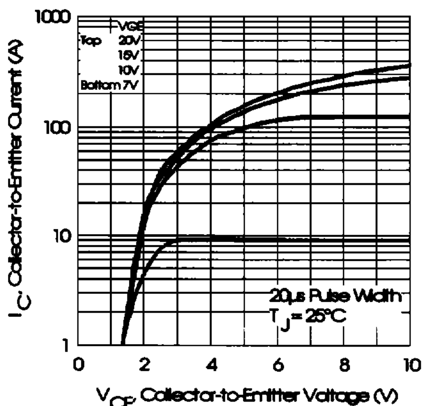


Fig. 1 - Typical Output Characteristics, T_J = 25°C

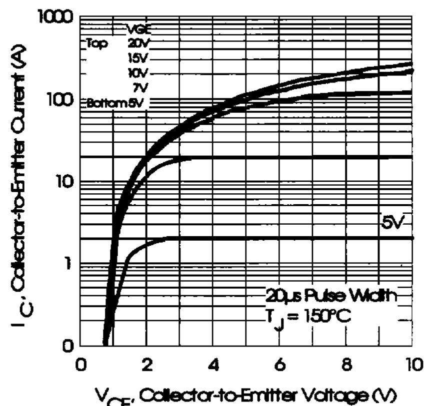


Fig. 2 - Typical Output Characteristics, T_J = 150°C

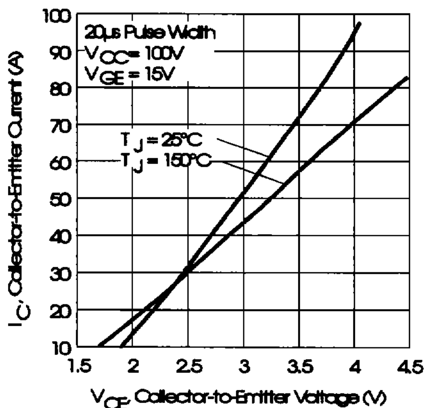


Fig. 3 - Typical Output Characteristics

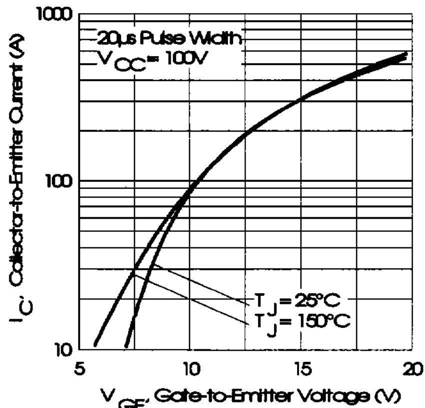


Fig. 4 - Typical Transfer Characteristics

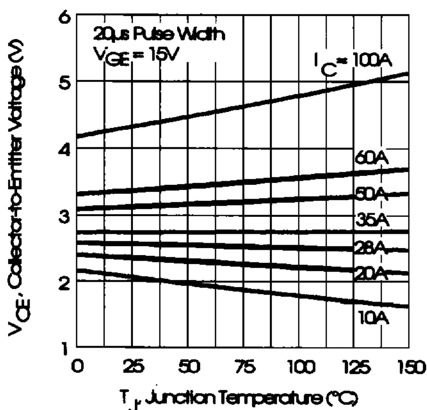


Fig. 5 - Collector-to-Emitter Saturation Typical Voltage vs. Junction Temperature

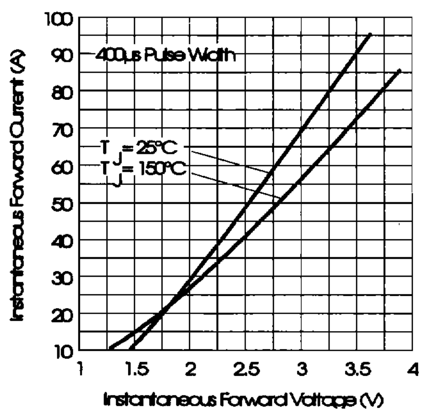


Fig. 6 - Forward Voltage Drop Characteristics

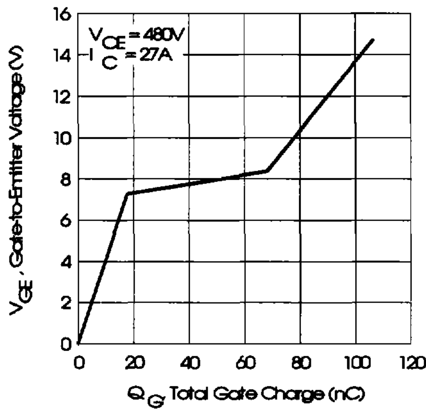


Fig. 7 - Typical Gate Charge vs. Gate-to-Emitter Voltage

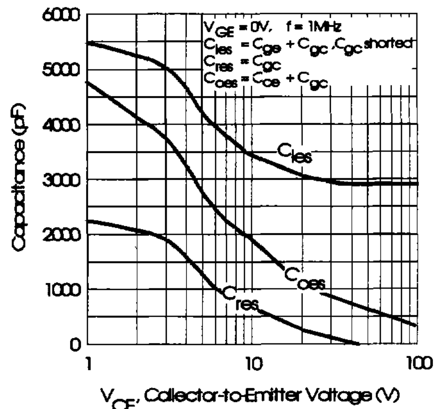


Fig. 8 - Typical Capacitance vs. Collector-to-Emitter Voltage

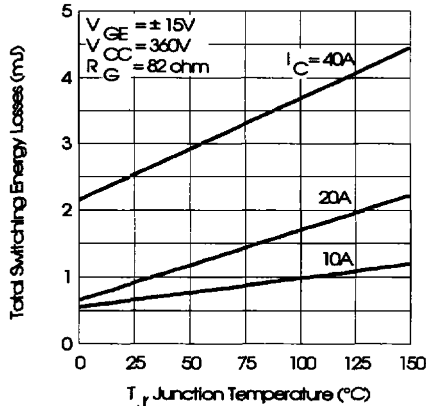


Fig. 9 - Typical Switching Losses vs. Junction Temperature

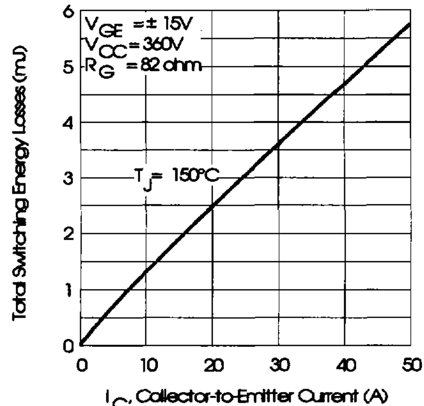


Fig. 10 - Typical Switching Losses vs. Collector-to-Emitter Current

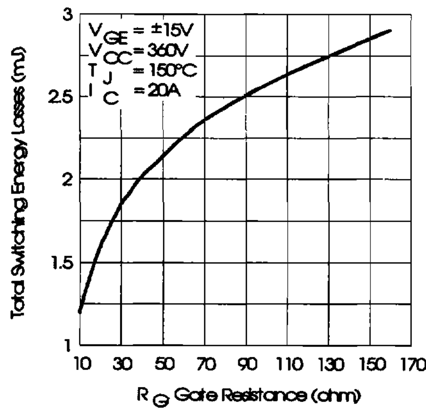


Fig. 11 - Typical Switching Losses vs. Gate Resistance

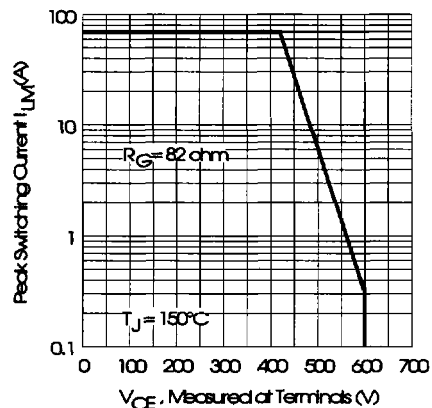


Fig. 12 - Reverse Bias Safe Operating Area

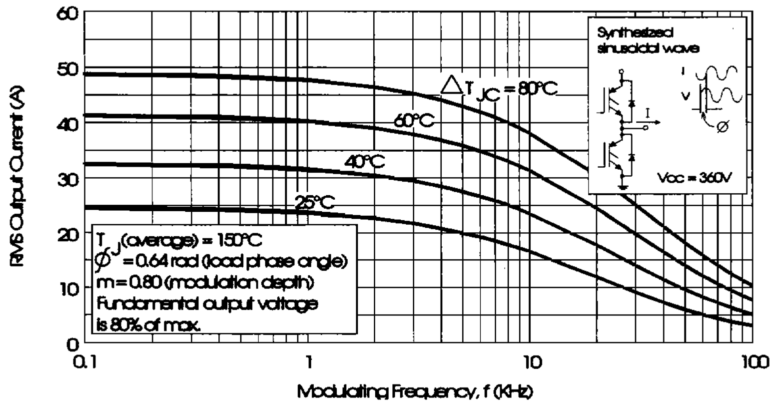


Fig. 13 - Typical RMS Output Current per phase vs. Frequency (Synthesized Sinusoidal Wave)

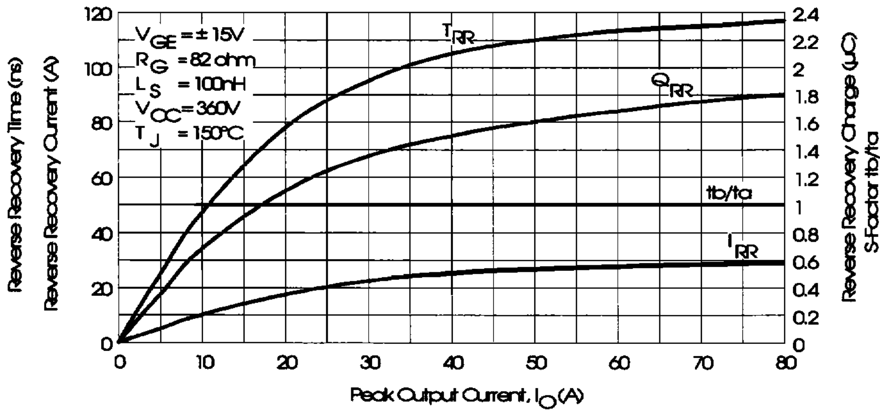


Fig. 14 - Typical Diode Recovery Characteristics as Function of Output Current I_O

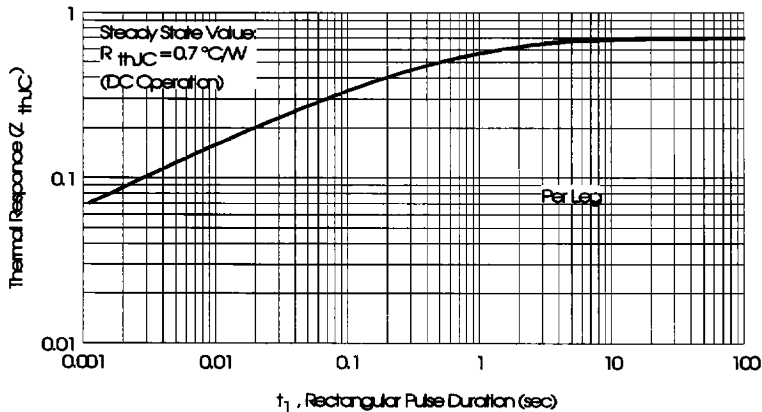


Fig. 15 - Maximum Effective Transient Thermal Impedance, Junction-to-Case

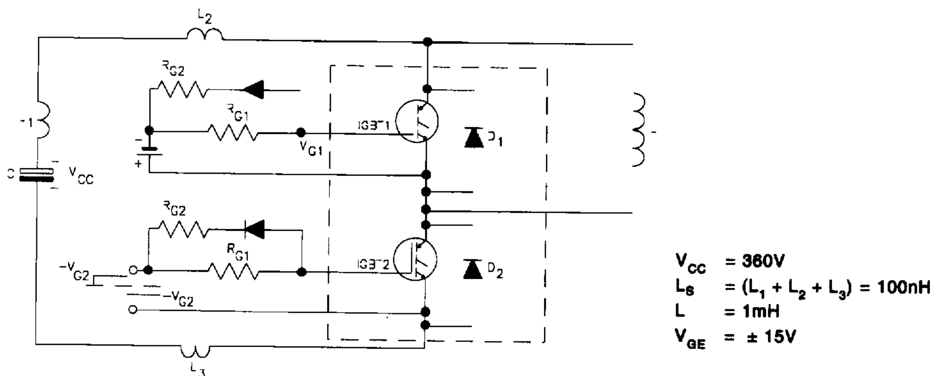


Fig. 16 - Test Circuit for Measurement of I_{LM}, E_{ON}, E_{OFF}, Q_{RR}, I_{RR}, $t_{D(ON)}$, t_r, $t_{D(OFF)}$, t_f

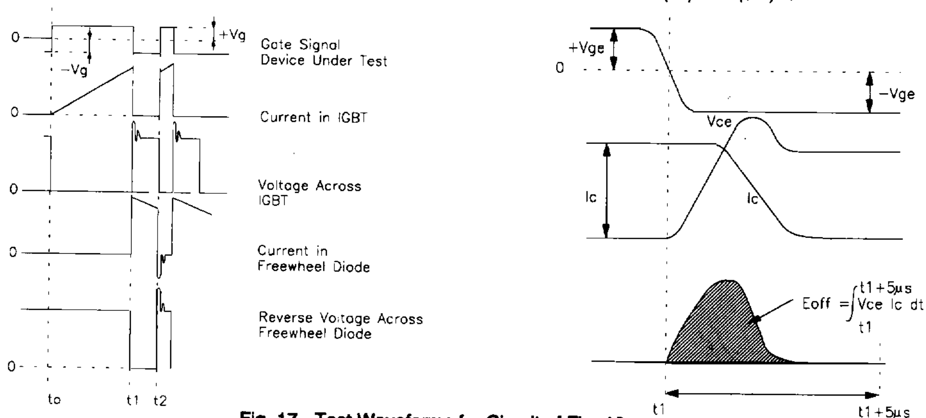


Fig. 17 - Test Waveforms for Circuit of Fig. 16

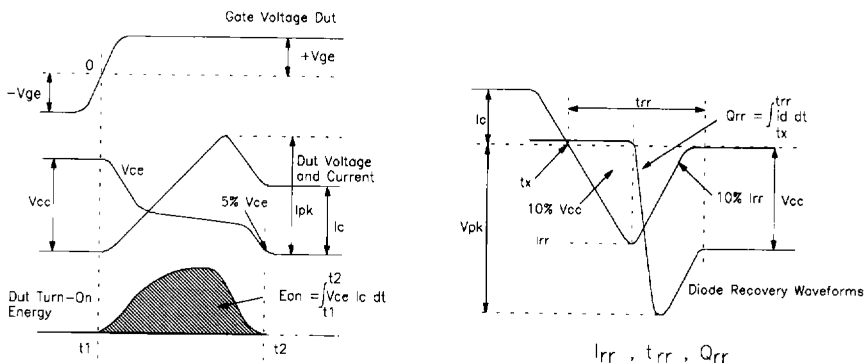


Fig. 18 - Test Waveforms for Circuit of Fig. 16, Defining E_{ON}, E_{REC}, $t_{D(ON)}$, t_r, I_{RR}, t_{RR}, Q_{RR}

Refer to Section D for the following:

Appendix E: Section D - page D-7

Fig. 19 - Waveforms for Switching Time

Package Outline 10 -INT-A-PAK Half Bridge **Section D - page D-16**