# Series 209/210 AUTO-DIP Technical Data

## AUTO-DIP® Switch Automatically Insertable, Wave Solderable, Board Washable DIP Switch

#### **Features**

#### **Optimized Mechanical Features**

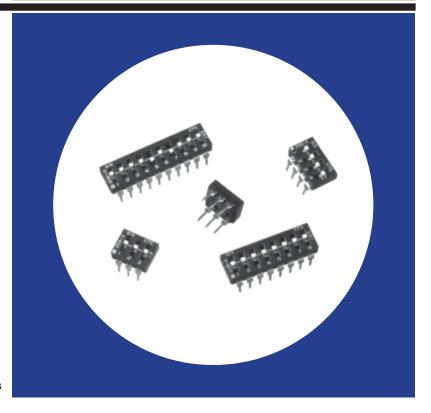
- Fully sealed to withstand insertion shock, wave solder temperatures, and board washing
- · Positive detent seperated from contactor
- Compatible with Amistar, DynaPert, Universal, NETCO assembly and other machines

#### **Optimized Contact System**

- · Redundant, wiping contact
- · Contactor does not deflect during actuation
- Available low profile, medium and extended height actuator

#### **Materials**

- · Series 209 gold plated beryllium copper contacts
- Series 210 gold flash plated beryllium copper contacts
- High housing heat deflection temperature assures contact and seal integrity after wave soldering
- All plastics rated UL 94 V-0
- · RoHS compliant



Series 209 – Premium AUTO-DIP Switches Series 210 – Economical AUTO-DIP Switches

## **Electrical and Mechanical Specifications**

#### **Switch Function**

SPST- 2 through 10 and 12 positions

#### **Switch Contact Resistance**

Switch Series	Initial, max.	End of life, max.
209	25 milliohms	50 millohms
210	100 milliohms	500 millohms

#### **Insulation Resistance**

1,000 megohms minimum between insulated terminals

#### **Dielectric Strength**

500 VDC minimum for 1 minute between adjacent switches

#### **Nonswitching Rating**

100 mA or 50 VDC maximum

#### **Switch Capacitance**

5 pF maximum between adjacent closed switches

#### **Actuation Life**

Series 209: 2,000 cycles switching @ 100 mA, 20 VDC or @ .1 mA, 5 VDC (dry circuit)
Series 210: 1,000 cycles switching @ 100 mA, 20 VDC or @ .1 mA, 5 VDC (dry circuit)

#### **Allowable Wave Solder Time**

Up to 5 seconds with 260°C solder

#### **Vibration**

Per MIL-STD-202F, method 204D, condition B (.06" or 15 G's between 10 HZ to 2K Hz) with no contact inconsistencies greater than 1 microsecond.

#### Shock

Per MIL-STD-202F, method 213B, condition A (50 G's) with no contact inconsistencies greater than 1 microsecond.

#### Sealing

Standard bottom seal Optional top tape seal

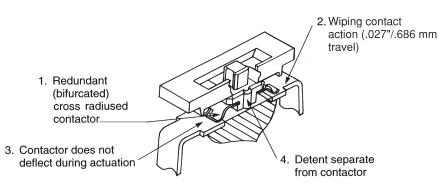
#### **Operating Temperature**

-40°C to +85°C

#### Packaging

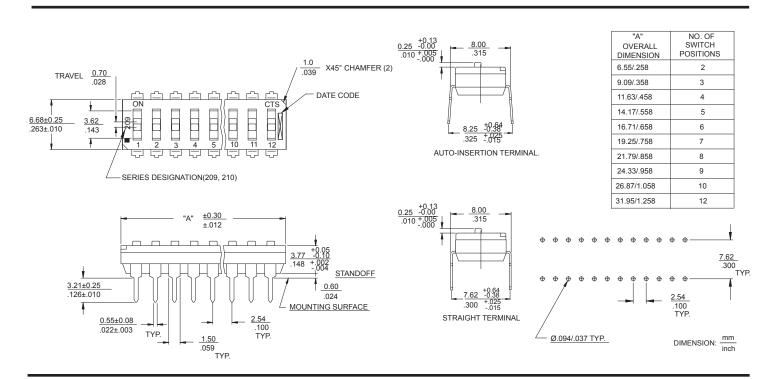
Standard: Anti-Static tube packaging

#### CTS AUTO-DIP® SERIES CONTACT FEATURES



- Value of Redundant (Bifurcated)
   Contacts: Redundancy
   dramatically reduces the probability of contact failure, IMPROVING RELIABILITY.
- action (.027"/.686 mm travel)

  2. Value of Wiping Contact Action: Cleans contact area, IMPROVING RELIABILITY.
  - 3. Value of Contactor Not Deflecting
    During Actuation: Constant contact
    pressure eliminates overstressing
    contacts, IMPROVING RELIABILITY.
  - 4. Value of Detent Separate from Contactor: Separate detent allows optimization of nondeflecting contactor and detent designs, IMPROVING RELIABILITY.



### **Ordering Information**

