### \*Customer:

# **SPECIFICATION**

ITEM	TOP LED DEVICE		
MODEL	SSC-FAT801		

## [Contents]

1.	Features	2
2.	Application	2
3.	Absolute Maximum Ratings	3
4.	Electro-optical Characteristics	3
5.	Soldering Profile	4
6.	Outline Dimension	4
7.	Packing	4
8.	Reel Packing Structure	(
9.	Precaution for Use	-
10.	Characteristic Diagram	8
11.	Reliability Test Item and Condition	9
12.	Criteria for Judging the Damage	(

Checked by	Approved by
	Checked by

1.	Features
	White colored SMT package and colorless clear window
	Material : AlGaInP
	Suitable for all SMT assembly methods; Suitable for all soldering methods
2.	Application
	Automotive
	Electric application
	Lightings

# 3. Absolute Maximum Ratings \*1

 $(T_A = 25^{\circ}\text{C})$ 

Parameter	Symbol	Value	Unit
Power Dissipation	$P_d$	85	mW
Forward Current	$I_F$	30	mA
Peak Forward Current	$I_{FM}$ *2	100	mA
Reverse Voltage	$V_R$	5	V
Operating Temperature	$T_{opr}$	-40 ~ +100	°C
Storage Temperature	$T_{stg}$	-40 ~ +100	°C

<sup>\*1</sup> Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.

#### 4. Electro-Optical Characteristics

 $(T_A = 25^{\circ}C)$ 

Parameter	Symbol	Condition	Min	Тур	Max	Unit
Forward Voltage	$V_F$	$I_F = 20 \text{mA}$	-	2.0	2.5	V
Reverse Current	$I_R$	$V_R=5V$	-	-	10	μΑ
Luminance Intensity *1	$I_V$	$I_F = 20 \text{mA}$	120	210	-	mcd
Peak Wavelength	$\lambda_P$	$I_F = 20 \text{mA}$	-	612	-	nm
Dominant Wavelength	$\lambda_d$	$I_F = 20 \text{mA}$	600	606	612	nm
Spectral Bandwidth 50%	Δλ	$I_F = 20 \text{mA}$	-	14	-	nm
Viewing Angle *2	$2\theta_{1/2}$	$I_F$ =20mA	-	120	-	deg.

<sup>\*1</sup> The luminous intensity  $I_V$  was measured at the peak of the spatial pattern which may not be aligned with the mechanical axis of the LED package. Luminous Intensity Measurement allowance is  $\pm 10\%$ .

[Note] All measurements were made under the standardized environment of SSC.

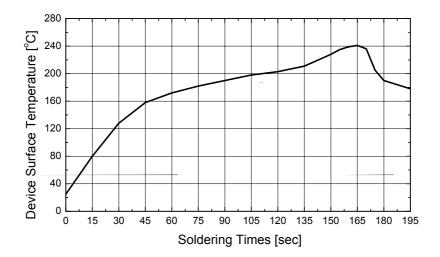
<sup>\*2</sup>  $I_{FM}$  was measured at  $T_W \leq 0.1$ msec of pulse width and D  $\leq 1/10$  of duty ratio.

<sup>\*2 2</sup>  $\theta_{1/2}$  is the off-axis where the luminous intensity is 1/2 of the peak intensity.

#### 5. Soldering Profile

#### (1) Reflow Soldering Conditions / Profile

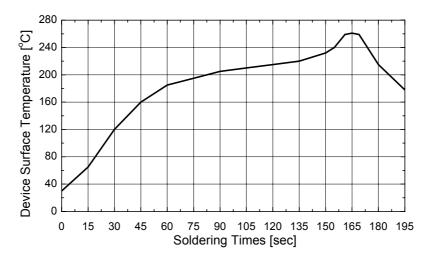
Preliminary heat to be at maximum 210°C for maximum 2 minutes. Soldering heat to be at maximum 240°C for maximum 10 seconds.



#### (2) Lead-free solder

Preliminary heating to be at maximum 220°C for maximum 2 minutes.

Soldering heat to be at maximum 260°C for maximum 10 seconds.

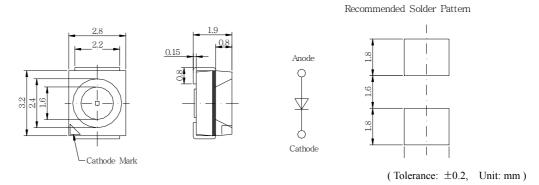


#### (3) Hand Soldering conditions

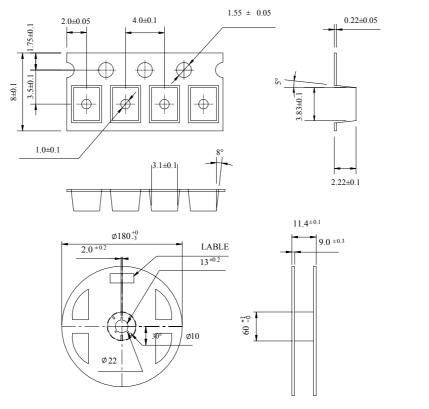
Do not exceed 3 seconds at maximum 300°C under soldering iron.

Note: In case that the soldered products are reused in soldering process, we don't guarantee the products.

#### 6. Outline Dimension



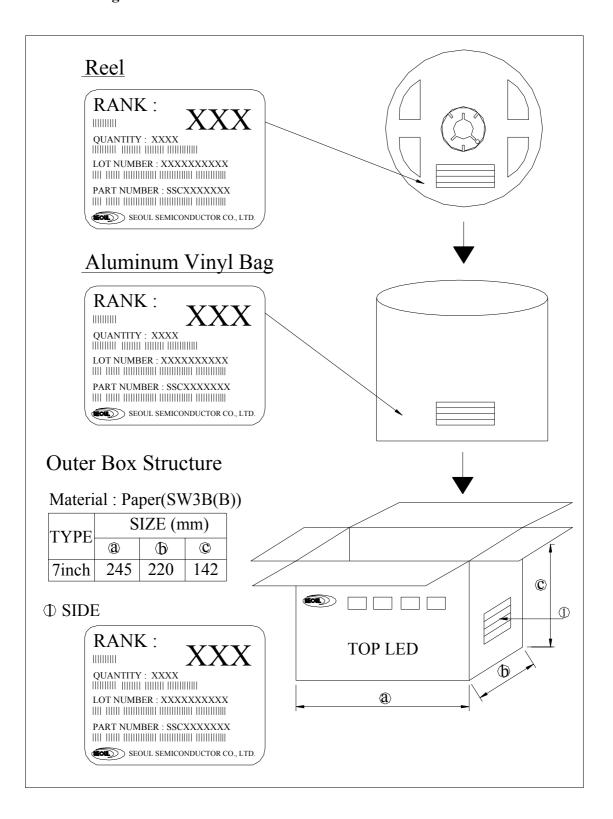
#### 7. Packing



(Tolerance: ±0.2, Unit: mm)

- (1) Quantity: 2000pcs/Reel
- (2) Cumulative Tolerance : Cumulative Tolerance/10 pitches to be  $\pm 0.2$ mm
- (3) Adhesion Strength of Cover Tape: Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of 10° to the carrier tape
- (4) Package: P/N, Manufacturing data Code No. and quantity to be indicated on a damp proof Package

#### 8. Reel Packing Structure



#### 9. Precaution for use

(1) Storage

In order to avoid the absorption of moisture, it is recommended to store in a dry box (or a desiccator) with a desiccant. Otherwise, to store them in the following environment is recommended.

Temperature: 5°C ~30°C Humidity: maximum 65%RH

(2) Attention after open.

LED is correspond to SMD, when LED be soldered dip, interfacial separation may affect the light transmission efficiency, causing the light intensity to drop. Attention in followed;

- a. After opened and mounted the soldering shall be quickly.
- b. Keeping of a fraction

Temperature : 5 ~ 40°C Humidity : less than 30%

- (3) In the case of more than 1 week passed after opening or change color of indicator on desiccant, components shall be dried 10-12hr. at  $60\pm5^{\circ}$ C.
- (4) In the case of that the components is humided, the components shall be dried;

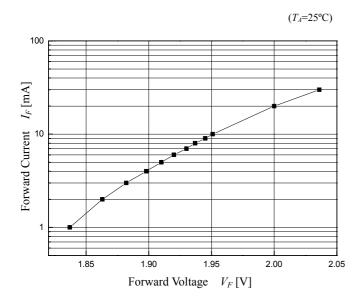
24Hr at  $80\pm5$ °C or 12Hr at  $100\pm5$ °C.

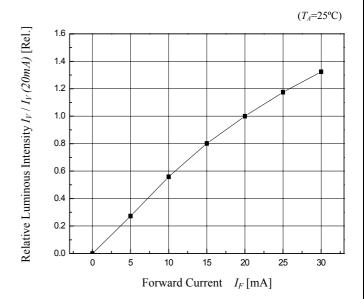
- (5) Any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temperature after soldering.
- (6) Quick cooling shall be avoided.
- (7) Components shall not be mounted on warped direction of PCB.
- (8) Anti radioactive ray design is not considered for the products.
- (9) This device should not be used in any type of fluid such as water, oil, organic solvent etc. When washing is required, IPA should be used.
- (10) When the LEDs are illuminating, operating current should be decided after considering the ambient maximum temperature.
- (11) LEDs must be stored to maintain a clean atmosphere. If the LEDs are stored for 3 months or more after being shipped from SSC, a sealed container with a nitrogen atmosphere should be used for storage.
- (12) The LEDs must be soldered within seven days after opening the moisture-proof packing.
- (13) Repack unused products with anti-moisture packing, fold to close any opening and then store in a dry place.
- (14) The appearance and specifications of the product may be modified for improvement without notice.

# 10. Characteristic Diagram

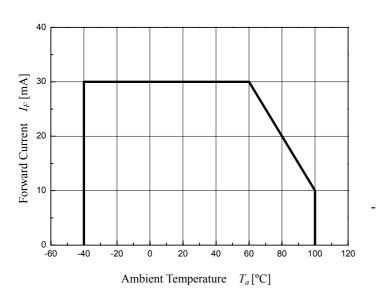
Forward Current vs. Forward Voltage

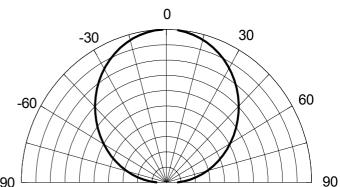
Relative Luminous Intensity vs. Forward Current





# Forward Current Derating Curve





Radiation Diagram

SSC-FAT801

 $(T_A = 25^{\circ}\text{C})$